



AI Workforce Playbook



Empowering Organizations with AI

A Playbook for Skilling, Strategy, and Success





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Executive Summary

The *AI Workforce Playbook* provides a comprehensive guide for organizations to strategically align their workforce development with evolving business and Artificial Intelligence (AI) objectives. It underscores the critical importance of building an AI-ready workforce to ensure relevance, optimize resource allocation, and facilitate effective AI implementation.

The Playbook introduces a multi-faceted approach for acquiring necessary AI skills, including the “**Build, Buy, Borrow, Bot**” framework, and offers methodologies for assessing current workforce capabilities and identifying AI-related skill gaps.

Note:

For organizations operating within the European Union, this strategic alignment also encompasses meeting upcoming EU obligations and targets set by the Digital Decade policy program, particularly concerning digital skills and ICT specialists, which are fundamental for future competitiveness and innovation.

The Playbook covers:

- **Targeted Upskilling & Reskilling Programs** – Design and implement focused learning initiatives that align with your organization’s strategy and evolving workforce priorities.
- **Data Quality & Integrity Foundations** – Establish strong practices for ensuring data quality, relevance, integrity, and effective metadata management to support successful AI implementation.
- **AI Interaction Skills for the Workforce** – Identify and cultivate the essential skills employees need to effectively work with and leverage AI tools.
- **Framework for Assessing AI Adoption & Skilling Progress** – Utilize structured approaches to regularly evaluate your organization’s AI adoption and workforce development efforts.
- **Change Management & Governance for AI Transformation** – Implement robust change management, transparent communication, and effective governance to guide organizational transformation and drive employee engagement.

In summary, this Playbook equips organizations with essential knowledge and actionable strategies needed to build a workforce that is agile, competitive, and proficient in AI while prioritizing responsible and ethical practices.

By advancing AI literacy and adaptability and embedding a strong ‘human in the loop’ approach, organizations can accelerate innovation and maintain trust in intelligent technologies.

Ultimately, long-term success will depend on balancing technical AI skills with deeply human abilities such as critical thinking, creativity, empathy, and collaboration, ensuring talent remains closely aligned with organizational strategy in the era of AI.

Introduction

In an era defined by rapid technological advancement, Artificial Intelligence (AI) is fundamentally reshaping the landscape of work, demanding a proactive and strategic approach to workforce development.

This Playbook serves as a vital guide for organizations of all sizes, from Large Enterprises to Small and Medium-sized Enterprises, seeking to navigate this transformative period and cultivate a future-ready workforce.

Note:

For European organizations, this transformation is further shaped by the EU's Digital Decade goals, which set ambitious targets for digital skills, infrastructure, and the digitalization of businesses, creating a clear imperative for workforce skilling initiatives.

This Playbook provides:

- Comprehensive insights
- Actionable frameworks
- Practical strategies
- Best practices via industry examples

It is designed to help employers effectively identify, acquire, and nurture the skills essential for thriving in an AI-driven environment.

From understanding critical AI-related skill gaps and designing targeted learning programs to establishing robust governance and fostering a culture of continuous learning, this document offers a holistic roadmap. And finally, this tool emphasizes that thriving in the AI era requires more than just adopting

advanced technologies; it demands cultivating a workforce that is agile, adaptable, and AI-literate. Empowering employees to co-create with AI is essential to unlocking its full potential and ensuring that AI initiatives drive meaningful and measurable business value.

Future-Ready Talent

Aligning Workforce Development with Business and AI Strategy

Audience:

Executives and Leaders

03

Key Outcomes:

Aligning Workforce and AI Strategy: Understand the importance of integrating workforce development (strategic workforce planning) with overall business and AI strategies.

Building AI Skills: Learn strategic approaches for acquiring AI skills and addressing skill gaps through upskilling and reskilling initiatives.

Data and AI Readiness: Recognize the critical role of data quality, integrity, and metadata, along with the necessary workforce skills for effective AI interaction.

Change Management and Engagement: Understand change management, governance, and transparent communication strategies to drive organizational transformation and employee engagement.

Aligning Workforce Development with Your Business and AI Strategy

As a leader, the choices you make today will define your organization’s ability to harness the transformative power of artificial intelligence (AI).

The age of AI demands a future-ready workforce – a workforce that is agile, skilled, and aligned with your company’s strategic goals and objectives². For organizations operating within the European Union, strategic alignment also means adhering to and leveraging key EU policy frameworks. The forthcoming EU AI Act will establish a legal framework for AI, necessitating careful consideration of compliance, risk management, and ethical AI development. This section is designed to enable you to take decisive action, providing a clear blueprint for aligning workforce development with your broader AI and business goals.

Why Alignment Matters

Aligning the workforce strategy with your business and AI initiatives is not just best practice; it is an essential driver of competitiveness and long-term success². Here’s why alignment is critical for you as a leader:

- **Ensuring Relevance and Value:** Workforce alignment ensures that AI initiatives directly support your company’s strategic priorities. This prevents AI projects from becoming expensive, isolated experiments with no tangible business impact¹.
- **Optimizing Resource Allocation:** A connected strategy focuses investments in learning, recruitment, and technology on areas that maximize ROI, ensuring every dollar you spend drives real outcomes³.
- **Facilitating AI Adoption:** Aligned strategies integrate AI solutions seamlessly into workflows, solving real business challenges and increasing adoption rates across your organization⁷.
- **Empowering Innovation:** An AI-ready workforce that understands your business strategy can proactively identify opportunities to leverage AI for innovation, efficiency, and competitive advantage⁵.
- **Mitigating Risks and Avoiding Pitfalls:** Alignment reduces the risk of failed AI initiatives by ensuring that projects address real business needs and are supported by an engaged, informed workforce. Alignment also helps to avoid common issues such as investing in AI projects that don’t deliver business value or facing resistance to adoption due to a lack of understanding of AI’s strategic importance⁶.

By prioritizing alignment
between workforce
development and AI strategy,
your organization will achieve:

- **Strategic Workforce Planning:** Gain clarity on how AI fits into your broader business strategy and the specific skills your workforce needs to achieve these goals². For the EU, consider the quantitative targets set by the Digital Decade.
- **AI Capability Building:** Implement targeted strategies to build, buy, or acquire the AI skills your organization needs, while addressing skill gaps through upskilling and reskilling initiatives³.
- **Data and AI Readiness:** Ensure that your workforce understands and can work effectively with high-quality, trustworthy data, the foundation of every successful AI initiative⁴.
- **Change Management and Governance:** Navigate organizational transformation by fostering employee engagement and establishing governance frameworks for ethical, scalable AI adoption⁷.

Making Alignment Actionable

Define the Strategic Role of AI in Your Business

As a leader, start by asking:

*What problems will AI
solve for my organization?*

*How do these solutions
align with our strategic
goals?*

Clearly defining AI’s
purpose and scope
ensures that your
workforce strategy serves
the larger business vision.

- **Begin with Strategic Clarity:**
Before implementing AI tools or platforms, ensure you can clearly articulate:
 - **What are we trying to solve or enable through AI?** Focus on high-value use cases. These could include optimizing operations, enhancing customer experiences, predicting market demand, reducing compliance risk, or improving decision-making quality.
 - **How will this AI initiative support our strategic initiatives?**
AI investments should directly support business imperatives, whether that’s revenue growth, cost reduction, market differentiation, or talent optimization. Tie each AI use case to measurable KPIs.
 - **Who are the key stakeholders and decision makers?** Identify leaders from business units, technology, HR, and operations who need to be aligned on goals, risks, and success metrics from the beginning.

Key Questions to Guide Strategic Alignment:

Use these questions to guide your leadership team through an intentional AI planning process:

- What specific problems or opportunities will AI address?
 - Are these well-defined and measurable?
 - Are they causing current inefficiencies, missed opportunities, or competitive risk?
 - Are there existing data assets or processes AI could optimize?
- How do these initiatives align with our short and long-term strategic priorities?
 - Will AI help us scale faster, improve margins, or enter new markets?
 - Does this support our digital transformation roadmap?
 - Are there regulatory or industry pressures influencing this need?
- Which business functions will benefit most from AI? Prioritize areas where AI can deliver tangible impact with minimal disruption. Common early use cases include:
 - Customer Experience: Personalized interactions, intelligent chatbots, sentiment analysis
 - Supply Chain & Operations: Forecasting, inventory optimization, intelligent automation
 - HR & Workforce: AI-powered recruiting, learning path customization, skills forecasting
 - Finance: Fraud detection, predictive analytics, risk modeling
 - IT & Security: Threat detection, intelligent monitoring, service automation

Key Questions to Guide Strategic Alignment:

Use these questions to guide your leadership team through an intentional AI planning process:

- What does success look like?
 - Define clear metrics and outcomes from the start (e.g., X% improvement in process speed, Y% reduction in costs, Z increase in customer satisfaction).
 - Consider both technical success (model accuracy, system performance) and business success (adoption, ROI, stakeholder value).
- Is our culture ready for AI?
 - How will AI adoption align with or challenge our organizational values?
 - Are our teams prepared to collaborate with intelligent systems?
 - What change management will be required?
- *Tip: Build a “Strategic AI Canvas”:*
Document your answers and assumptions in a one-page strategic canvas that captures:
 - Business goals
 - AI opportunities
 - Target functions
 - Stakeholders
 - Risks and barriers
 - Success criteria
- Use this as a living reference to guide decisions, secure buy-in, and track progress.
- Evaluate your organization’s current skill landscape. Identify gaps in not only AI-related skills, but also deeply human skills and determine where your existing talent has potential for growth^{2,5}.

Assess Current Workforce Capabilities

For SMEs, formal, large-scale assessments may be impractical. Instead, consider simpler approaches like direct manager-employee discussions, small-group workshops, or even informal surveys to identify key skill gaps and potential growth areas³.

- **Real-time skill gap analysis:**
AI systems can provide dynamic assessments, identify gaps, and recommend targeted learning. A hybrid approach combining AI-driven assessments with human input from employees and managers is often recommended for accuracy and engagement⁶.

- **Mapping Skill Adjacencies:** Identifying skill adjacencies involves recognizing related skills that can serve as building blocks for upskilling pathways into AI-related roles or tasks. This approach is important at both a job and skills level. At the job level it's important to assess capability, and at the learning level it's important to deliver constructive recommendations to help drive ongoing development.
- For SMEs, this is particularly valuable as it allows for internal mobility and development without the high cost of external hiring.

Build AI Skills:

The “Build, Buy, Borrow, Bot”
Framework

A common framework
for making strategic
decisions on how to obtain
necessary AI skills is the
“Build or Buy” model^{2,7}.
Often expanded to include
“Borrow,” and “Bot.”

This framework helps organizations
assess the best approach based on their
specific needs, resources, timeline, and
strategic goals. While this framework
offers a comprehensive strategic
model for acquiring necessary AI
skills, organizations should adapt its
application based on their specific size,
available resources, industry context,
and regional regulatory environments,
such as those in the European Union.

Adopt a flexible
approach to acquiring
AI skills:

- **Build:** Invest in upskilling and reskilling your existing workforce to develop in-house expertise³.
 - **Pros:** Can be more cost-effective over time compared to external hiring, boosts employee morale and engagement by investing in their development and leverages existing institutional knowledge and cultural fit.
 - **Cons:** Can be a slower process to acquire the necessary skills, may not be suitable for urgent talent gaps, and requires a robust internal learning and development infrastructure. It depends on the “lift” required for employees to reach the desired skill level.
- **For SMEs:** This can be the most sustainable path, leveraging existing talent through agile, informal learning, and internal skill adjacencies, which can be more cost-effective than external hiring.
- **Considerations for AI:** Requires identifying current skill gaps and future AI skill needs, creating relevant learning programs (potentially with external partners), and providing opportunities for employees to apply new AI skills. AI itself can be used to identify skill gaps and personalize learning paths.
- **Buy:** Hire talent with specialized AI skills for immediate needs or pursue strategic acquisitions to gain access to advanced AI capabilities and talent².
 - **Pros:** Provides a quick influx of specialized skills and fresh perspectives not currently within the organization. It can be essential for meeting urgent talent needs.
 - **Cons:** Can be expensive, especially for highly sought-after AI talent in a competitive market. There’s a risk of poor cultural fit or misrepresenting skills. Onboarding and integration of new hires takes time.
 - **For SMEs:** This might involve hiring talent with foundational skills and potential for growth or leveraging local talent pools and academic partnerships.
 - **Considerations for AI:** Requires a strong talent acquisition function with the ability to identify and attract candidates with specific AI expertise. The rapid evolution of AI means that even recently acquired skills can quickly become outdated.

- **Borrow:** Leverage external contractors or consultants for short-term projects¹.
 - **Pros:** Offers flexibility and speed in accessing specialized skills for specific projects or short-term needs without the long-term commitment to hiring. It can be useful when the long-term need for a specific AI skill is uncertain.
 - **Cons:** External talent may not have the same level of commitment or understanding of the company culture as full-time employees. It relies on the availability of skilled external professionals.
 - **For SMEs:** This could mean engaging with local consultants, incubators, or specialized agencies, rather than large multinational consulting firms, to ensure a more localized and often more accessible approach.
- **Bot:** Use AI tools and automation to augment your workforce. When integrating AI tools and automation, organizations, especially those in the EU, must prioritize compliance with data protection regulations such as GDPR and the evolving EU AI Act⁴. This ensures digital sovereignty by considering data processing locations, transparency, and ethical implications of the AI systems used.
 - **Pros:** Can handle high-volume, repetitive tasks efficiently and at scale. It can augment human capabilities and improve productivity.
 - **Cons:** Requires initial investment in technology and expertise to implement and maintain. May lead to concerns about job displacement. Requires careful consideration of ethical implications and the interaction between human and digital workers.
- **Hybrid:** Combine multiple approaches for tailored, scalable success.
 - **Pros:** Allows organizations to blend multiple talent strategies tailored to their specific needs. Provides balance between risk and cost by enabling speed, cost, risk, and sustainability by selecting the best mix for each situation.
 - **Cons:** Can increase complexity, requiring careful coordination and strong project management to integrate multiple approaches and avoid duplication.

Navigating the Transformation:

Driving Organizational
Change

AI adoption requires more
than technical training.
It demands a cultural
transformation⁷.

As a leader, you must
create an environment
where employees view AI
as a partner that enhances,
not replaces, their
contributions. Transparent
communication and
continuous learning are key
to fostering this mindset.

The key principles and strategies to driving organizational change:

- **Operational Agility:** Adopt an agile framework that allows rapid experimentation, iteration, and flexibility¹. This helps organizations adapt workflows and AI models in real time to meet evolving business needs.
- **Accessible AI infrastructure:** Necessary for a robust digital transformation. Accessible AI infrastructure can be a combination of digital tools, open hardware/software, open cloud, etc.
- **Centralized Governance:** Establish a centralized AI council to provide governance, set guardrails, and align AI initiatives with business goals, ensuring ethical, secure, and scalable AI deployment.
- **Cultural Transformation:** Recognize AI adoption as a cultural shift, not just a technological one. Align organizational values, mindsets, and behaviors to empower employees to embrace AI as a transformative tool.
- **Transparency and Trust:** Build trust through clear communication about AI’s impact on roles, providing support and reassurance to reduce anxiety and resistance. It is important to communicate the ‘why’, the ‘what’, and the ‘how’ to have an overall impact on the transformation. This communication must come from all levels of leadership in the organization.
- **Continuous Learning:** Foster a learning-first culture that encourages curiosity, experimentation, and ongoing skill development to keep pace with AI advancements.
- **Ethical AI Use:** Promote ethical considerations such as fairness, transparency, and accountability to build confidence in AI systems.

The key principles and strategies to driving organizational change:

Strategies to Foster Acceptance and Mitigate Resistance

- **Leadership Engagement:** Involve leaders to champion AI adoption, align teams around a shared vision, and demonstrate commitment to employee development.
- **Pilot Programs and Experimentation:** Start with small-scale pilots to build trust, allow iterative improvements, and demonstrate AI’s value in practical contexts.

- **Incremental Workflow Adjustments:** Implement AI-driven changes gradually to minimize disruption and help employees adapt smoothly.
- **Feedback Loops:** Establish mechanisms for ongoing feedback to monitor AI performance and employee experiences, enabling timely refinements.
- **Cross-Functional Collaboration:** Engage diverse teams including HR, compliance, legal, and business units to ensure alignment and address concerns holistically.

- **Tailored Communication and Learning:** Develop clear, role-specific communications and accessible learning programs that explain AI benefits, use cases, and best practices.
- **Address Employee Concerns:** Acknowledge fears about job security and workload, emphasizing how AI enhances rather than replaces human roles. Provide specifics around plans, and transparency on changes to create trust.
- **Promote AI as a Collaborative Partner:** Encourage employees to view AI as a teammate that augments their work, enabling creativity and higher-level tasks.

By integrating these principles and strategies, organizations can create an environment where employees feel supported and motivated to adopt AI technologies, leading to successful, resilient, scalable AI-driven transformation.

Establishing Governance for AI and Workforce Strategy

A centralized AI council, supported by cross-functional teams, ensures alignment and oversight. Governance frameworks should address data quality, ethical AI use, and the integration of AI solutions into existing workflows.

The Governance Structure

- **Centralized AI Council:**
A dedicated AI council or steering committee acts as the primary governance body. This council ensures alignment across departments, sets policies and guardrails for AI adoption, and oversees scalable, high-performing AI initiatives. It includes representatives from HR, compliance, business operations, IT, data science, and customer-facing teams to ensure broad organizational alignment and integration.
- **Cross-Functional, Dynamic Teams:**
Operational teams from various functions collaborate on AI implementation, experimentation, and continuous improvement. These teams identify areas for AI adoption and manage pilot programs, workflow adjustments, and feedback loops to maintain agility and relevance.
- **Data Governance Committee:**
A specialized group focused on data quality, governance, privacy, and ethical AI use; this committee establishes standards for data accuracy, fairness, transparency, and compliance with regulations as well as making decisions on corrective actions and policy updates.

Aligning Workforce Development
with Business and AI Strategy

Decision-Making Processes

- **Strategic Planning:**
The AI Council sets the overall vision, priorities, and guardrails for AI workforce strategy and data governance. Decisions are made collaboratively with input from all stakeholders to balance innovation, risk, and compliance.
- **Pilot and Experimentation Approval:**
Cross-functional teams propose pilot projects, which the AI Council reviews for alignment and risk mitigation before approval.

- **Operational Adjustments:**
Feedback loops from pilot programs and ongoing operations inform incremental workflow changes, overseen by business unit leaders and AI teams.
- **Change Management and Learning:**
HR leads coordination with the AI Council to adjust learning programs and communication strategies based on employee feedback and adoption metrics.

Data Governance and Quality

- **Data as a Strategic Asset:**
Promote a data-driven mindset organization-wide, emphasizing the importance of data quality and governance for AI success.
- **Ethical AI Use:**
Establish transparency, fairness, and accountability frameworks to build trust among employees and customers. Regular analysis to validate continued transparency and fairness will reinforce trust.

- **Continuous Learning and Adaptation:**
Maintain dynamic learning programs that evolve with AI advancements, ensuring workforce readiness and ethical awareness.
- **Operational Agility:**
Implement agile frameworks for rapid iteration, testing, and refinement of AI models and workflows, supported by clear governance and feedback mechanisms.

This comprehensive governance framework ensures that the AI workforce strategy is effectively planned, implemented, and managed with strong oversight of data governance and quality, fostering a culture of trust, agility, and continuous learning.

The Role of Cross-Functional Partnerships

Your success in building an AI-ready workforce depends on collaboration across key internal partners. Each partner plays a unique role in ensuring the strategy aligns with organizational goals and is effectively implemented. Below is an overview of the roles of key internal partners:

Workforce Planning: Aligns workforce needs with the organization’s AI strategy by forecasting talent requirements and identifying skill gaps.

- **Recruiting:** Attracts AI talent through innovative hiring practices and partnerships with educational institutions
- **Business Unit Leadership:** Identifies AI use cases and ensures alignment with operational goals and provides input on the skills and tools required for successful AI integration

- **HR Business Partners:** Serve as a bridge between employees and leadership to facilitate cultural and operational changes and develop policies and frameworks for ethical AI use and employee engagement
- **Learning and Development (L&D):** Develops and delivers personalized learning programs, leveraging digital credentials and AI-driven insights
- **Centralized AI Council:** Provides governance and ensures alignment of AI initiatives across the organization

By leveraging the strengths of these internal partners, organizations can create a cohesive and effective AI workforce strategy that drives innovation and aligns with business goals.

Data: The Essential Fuel for AI Adoption

As a leader, you understand that artificial intelligence (AI) is only as effective as the data it relies on. Data is the foundation of AI’s performance, reliability, and fairness^{4,5}. Without high quality, relevant, and well-governed data, AI systems cannot deliver the insights, predictions, and outcomes your organization needs to stay competitive.

Key Areas to Focus On and Why it Matters:

1. Data Quality:

The Foundation of Reliable AI

- **What it Means:** High-quality data is accurate, consistent, and complete¹. It is free of errors and inconsistencies that can undermine AI performance.
- **Why it Matters:** Poor data quality leads to flawed models, inaccurate outputs, and wasted resources.
- **Steps to take:**
 - i. Audit your existing data sources for accuracy, completeness, and consistency.
 - ii. Identify and correct errors, duplicates, or missing values that could compromise AI outputs.
 - iii. Establish regular data quality checks and validation processes.

2. Data Relevance:

Aligning with Business Goals

- **What it Means:** Relevant data is directly tied to the specific use cases your AI systems are designed to address⁵.
- **Why it Matters:** Irrelevant or incomplete data dilutes AI effectiveness and reduces its ability to deliver actionable insights.
- **Steps to take:**
 - i. Map your data assets to specific business goals and AI use cases.
 - ii. Engage stakeholders to confirm that the data being collected serves current and future organizational needs.
 - iii. Retire or deprioritize data sources that do not contribute to your targeted AI objectives.

3. Data Integrity and Fairness:

Building Trust in AI

- **What it Means:** Data integrity ensures that data is trustworthy, unbiased, and ethically sourced¹.
- **Why it Matters:** Biases in data can lead to unfair outcomes, damaging trust and exposing your organization to ethical and legal risks.
- **Steps to take:**
 - i. Review data for potential biases, gaps, or ethical concerns, especially in sensitive domains.
 - ii. Implement processes to anonymize, de-bias, and ethically source data.
 - iii. Involve diverse teams in data review to surface and address unintended biases.

4. Data Governance:

Treating Data as a Strategic Asset

- **What it Means:** A data governance framework defines how data is collected, validated, stored, and used across the organization⁴.
- **Why it Matters:** Governance ensures consistency, security, and compliance, enabling sustainable AI adoption.
- **Steps to take:**
 - i. Develop or refine a data governance framework covering data collection, validation, storage, and usage.
 - ii. Assign clear roles and responsibilities for data ownership, stewardship, and oversight.
 - iii. Monitor compliance with security, privacy, and regulatory requirements relevant to your industry and geography.

Key Areas to Focus On and Why it Matters:

Ultimately, as a leader,
promote a data-driven culture.

Foster data literacy and awareness across your organization, emphasizing the value of quality, relevant, and well-governed data.

Encourage collaboration between business, data, and IT teams to continuously improve data practices. Communicate the strategic importance of data as a foundation for AI success.

Key Benefits of Metadata:

Improved Discoverability:
Centralized metadata repositories
make it easy to locate relevant datasets.

Context and Transparency:
Metadata provides information about
data origins, transformations, and usage,
enabling better decision making.

Enhanced Governance:
Metadata enforces compliance, security,
and access controls, ensuring responsible
data use.

The Role of Metadata:
Enabling Smarter
Data Use

Metadata, the data about
your data, is a critical
enabler for discoverability,
transparency, and
governance. It helps
both technical and non-
technical teams make
better use of data for
AI applications.

Metadata and the Cognitive Digital Brain

Metadata is the structured intelligence that transforms raw data into understandable and actionable information, allowing a cognitive digital brain to function effectively, learn intelligently, and make informed decisions.

The Cognitive Digital Brain

1. Contextual Understanding

- a. Uses metadata (e.g. author, tags, access patterns, relationships) to understand the relevance, purpose, and value of different data sets
- b. Helps connect seemingly disparate data points by recognizing patterns and associations

2. Personalized Insights and Recommendations

- a. Tailors insights, content suggestions, or task automations based on user roles, behaviors, and historical interactions
- b. Enhances search and discovery by interpreting user intent, not just keywords

3. Knowledge Graphs and Ontologies

- a. Builds dynamic maps of relationships between people, processes, systems, and content using metadata
- b. Enables semantic reasoning and richer navigation across enterprise knowledge

4. Automation and Decision Support

- a. Uses metadata to trigger intelligent workflows or actions (e.g. auto routing a document, recommending next best actions, flagging compliance risks)
- b. Helps with AI-driven decision-making by surfacing the most contextually relevant data

5. Continuous Learning

- a. Learns from new metadata generated through user interactions, system updates, or external signals
- b. Continuously refines its “understanding” to stay current and improve performance

The Cognitive Digital Brain: Example Use Case

In an HR setting, a cognitive digital brain could:

- Use metadata about roles, competencies, and project performance to identify skill gaps.
- Recommend personalized learning paths.
- Link talent profiles with project opportunities.
- Predict attrition risk based on engagement patterns.

Connecting Data Readiness to Workforce Capability

Your workforce must be equipped with the skills to handle and interpret data effectively to maximize the value of AI.

This includes:

- **Data Principles:** Employees should understand the basics of data quality, privacy, and ethics.
- **Data Literacy:** Workers must be able to critically evaluate data, interpret AI outputs, and make informed decisions based on evidence.
- **Data Handling Skills:** Employees should know how to clean, prepare, and manage data to ensure it is AI-ready.

Summary

AI is not just a technical
revolution; it is a workforce
revolution².

As a leader, you have the unique opportunity to share how your organization adapts, innovates, and thrives in this new era. By aligning workforce development with your business and AI strategy, you can unlock unprecedented levels of efficiency, innovation, and growth¹.

The following sections of this Playbook will provide detailed guidance on assessing talent readiness, designing AI-skilling programs, and embedding AI into your organization’s core capabilities. It all begins with aligning the strategy, inspiring action, and investing in the workforce for the future.

GenAI in Action

Directions: Using your GenAI tool of choice, generate prompts focused on the topics from this section as it relates to your company and/or organization.

Tips for Structuring the Perfect Prompt:

- **Be specific:** Ambiguity leads to irrelevant or incomplete responses.
- **Provide context:** Help the responder understand the “why” behind the task.
- **Define output expectations:** Specify the format, tone, and level of detail needed.
- **Use constraints:** Narrow the focus to ensure precision and relevance.
- **Iterate if necessary:** Encourage refinement or clarification to improve results.
- **Human in the loop:** Remember to review AI outputs to ensure accuracy, quality, and appropriateness.

Example Prompts:

1. *As a leader in [company and industry] tasked with aligning our workforce with AI strategy, what are the human skills that are increasingly important in the age of AI?*
2. *Help me identify which human skills are most critical for my [company/organization] future success and alignment with AI strategies.*
3. *As a leader, what are some practical strategies I can use to integrate AI skilling into our organization’s existing talent frameworks, such as career paths, performance management, and development planning?*
4. *As a leader, what are some foundational actions I can take to connect the talent development strategy with strategic AI goals?*
5. *As a leader, what are some targeted actions I can take to develop our AI workforce strategy?*

Embracing Skills-Based Learning

A Strategic Shift for the Future Workforce

Audience:

Learning and Development Professionals, HR Leaders and Talent Managers, Corporate Training Designers and Instructional Designers, Organizational Leaders and Executives, Workforce Planners, Technology and Digital Transformation Teams, Change Management and Organizational Development Specialists, Educational Institutions and Corporate Training Providers



Key Outcomes:

Personalized and Engaging Learning:
Skills-based learning, powered by personas, creates tailored and relatable experiences that boost learner engagement and retention.

Scalable and Efficient Programs:
Modular frameworks enable reusable and adaptable content across personas, ensuring consistency while reducing redundancy.

Aligned Workforce Development:
Training programs focus on both individual growth and organizational goals, preparing employees for evolving roles and technologies.

Skill Gap Identification and Agility: Granular insights into workforce capabilities allow for AI to create targeted upskilling and support internal mobility, fostering adaptability in a dynamic workforce.

Future-Ready Workforce: Emphasis on core technical and human skills ensures employees are equipped to thrive amid rapid technological advancements and AI integration.

Assessing and Understanding Skills

Understanding the current skill landscape within an organization is a foundational step in building an AI-ready workforce¹.

This process involves a systematic approach to identify existing capabilities, pinpoint gaps, and strategically plan for future skill development.

These are the detailed steps:

1. Identify Evolving Skills:
 - It's crucial to gain insights into which skills are increasing in relevance, which are decreasing, and to recognize the growing importance of uniquely human skills². While technical skills related to AI fundamentals, data literacy, and digital tool proficiency are increasingly in demand, skills involving predictable manual work and basic cognitive tasks like data input are likely to decline due to automation^{2,7}.
 - Simultaneously, human skills such as critical thinking, creativity, collaboration, communication, emotional intelligence, adaptability, and ethical reasoning are becoming *more* valuable as AI takes over routine tasks. These human skills are essential for complex problem-solving, innovation, and effective collaboration with AI systems^{5,1}.
 - To dig deeper into the evolving skills, please read the [ICT in Motion: The Next Wave of AI Integration \(2025\)](#).
2. Leverage skills models and data from industry leaders:

The [AI Skills Glossary](#) by the AI Workforce Consortium.

 - Guide to Essential Competencies for AI by the AI Alliance: <https://thealliance.ai/core-projects/guide-to-essential-competencies-for-ai>
 - Global Skills Report 2025 by Coursera: <https://www.coursera.org/skills-reports/global/pdf/gsr-2025>
3. Conducting Comprehensive Skills Assessments: Assessing the current skill levels of employees is a critical step in understanding the existing AI knowledge and pinpointing critical knowledge and skill gaps.

A Strategic Shift for the Future Workforce

| | | | | | | | | |
|---------------------|------|--|--|--|--|---|--|--|
| Level of Engagement | LOW | A. Align strategic vision with the roles & skills we need⁹ <ul style="list-style-type: none">• Preselect priority skills areas based on market, company strategy and THE ORGANIZATION's goals | A-1. No-Touch Skill Scrape³ <ul style="list-style-type: none">• Leverage AI and Machine Learning to parse internal and/or external data to create a comprehensive view of existing skills by job family by key role | A. External Skill Build² <ul style="list-style-type: none">• Analyze labor market trends and future skills demand by comparing against industry leaders• Define critical roles and finetune skills needed | A. Automate Gap Comparison⁵ <ul style="list-style-type: none">• Based on goals chosen, identify top under and over-represented skills• Review gaps with chosen competitors to determine which ones are important to close | A. Training & Talent Search <ul style="list-style-type: none">• Generate automated learning pathways for roles• Tweak learning pathways based on feedback from leaders | A. Create Upskilling Plans <ul style="list-style-type: none">• Identify closest proximate roles, based on skill proximity• Map pathways from one role to another• Partner with learning vendors. to source training modules | A. Progress on Job Families <ul style="list-style-type: none">• Enable Job Families in these training paths for roles• Reporting on individual progress, teams, LOBs progress, costs, skills evolution |
| | | | A-2. Resume Scrape <ul style="list-style-type: none">• Scrape resumes to create a comprehensive view of existing skills by individual | | | | | |
| | | B. Establish Skills Assessment Criteria <ul style="list-style-type: none">• Setup methodology based on identified key skills per role• Determine debiasing and governance mechanisms for individual skills | B. Internal Skill Survey⁸ <ul style="list-style-type: none">• Self-selection of skills & proficiency based on competency and related proficiency definition• Likely to include bias• Can be at individual or manager level | B. Internal Leadership Review <ul style="list-style-type: none">• Interview select managers and leaders via workshops to vet future skills needed that were the output of the external skills analysis | B. Manual Validation of Gaps <ul style="list-style-type: none">• Map current and future skills against the organization's strategic priorities, defining skills gap and fit• Run workshops with key managers to validate the skill gaps, and initial views on gap priority | B. Define Talent Strategy⁷ <ul style="list-style-type: none">• Define a talent strategy and roadmap to close the skills gap, including building, buying, borrowing, and retaining talent• Interventions depend on the future skills needed, where to find the skills, the magnitude of the gap, etc. | B. Create Career Pathing Journeys <ul style="list-style-type: none">• Create Career Path journeys across jobs and levels with skills needed | B. Progress on Individual Progress <ul style="list-style-type: none">• Enable employees in these training paths• Reporting on individual progress, teams progress, costs, skills evolution |
| | HIGH | | C. Specialized Assessment <ul style="list-style-type: none">• Situational and application assessment evaluating how a person might use this competency driven from a written/online examination | | | | C. Hire New Talent <ul style="list-style-type: none">• Partner with HRBPs to create skills profiles needed for new data engineers• Post and hire for new roles / opportunities | C. Onboard New Talent <ul style="list-style-type: none">• Onboard new Athletes• Ensure onboarding process includes the appropriate skills trainings |

4. Mapping Skill Adjacencies

- Identifying skill adjacencies involves recognizing related skills that can serve as building blocks for upskilling pathways into AI-related roles or tasks^{3,9}.
- This process helps identify employees with transferable skills who can be more easily reskilled for in-demand AI roles. For example, a data analyst role might have skill adjacencies with data science, making the transition to a data science role more feasible with targeted upskilling.
- AI-powered tools can analyze existing skill profiles and identify these adjacencies, helping to create targeted reskilling pathways and supporting internal talent mobility.
- This approach is a key component of a skills-based workforce planning strategy, enabling organizations to leverage their existing talent pool effectively.

Skills-Based Learning
Comes to Life with
Personas

Skills-based learning, which focuses on identifying and developing specific skills required for success, becomes more effective and engaging when designed with personas in mind.

Personas are fictional yet research-based representations of learner groups. Investing in persona-driven design ensures that skills-based learning initiatives meet both individual and organizational goals effectively. They also help learning designers focus on the unique needs, challenges, and motivations of different types of learners.

How Personas Bring Skills-Based Learning to Life

1. Humanizing the Learning Experience:

- Personas allow learning teams to step into the shoes of their learners, ensuring that courses are relatable and relevant.

- Creating a Persona
 - Define the Purpose of the Persona
 - Ask: What is the goal of this learning path? What outcomes should it achieve for the learner and the organization?
 - *Tip: Tie each persona to a specific skill transformation or behavior change needed (e.g., becoming AI-literate, developing leadership skills, mastering a new tool).*
 - Identify the Target Audience Segment
 - Group learners by meaningful attributes:
 - Job role or function (e.g., data analyst, people manager)
 - Skill level (e.g., beginner, intermediate, expert)
 - Career stage (e.g., early career, transitioning roles, leadership)
 - Learning needs (e.g., compliance, innovation, productivity)
 - *Tip: Use real workforce data, if available, to validate segment size and relevance.*
- Gather Insights: Make it Human
 - Collect input through:
 - Interviews with employees or managers
 - Surveys or feedback from previous learning programs
 - Performance data or skill assessments
 - Talent or HR analytics
 - Key info to gather:
 - Learning goals and motivations
 - Pain points or barriers to learning
 - Preferred learning styles and channels
 - Time availability and work constraints
 - Tools or platforms they already use
- Build the Persona Profile
 - Create a simple but insightful profile that brings the learner to life. Include:
 - Name, Skill/Goal, Pain Points, Learning Style, Motivation, and Preferred Learning Format
 - *Tip: Add a photo or icon to make the persona relatable in learning design discussions.*
- Revisit and Evolve
 - Personas aren't static. Update based on learner feedback and performance outcomes.
 - Evolve as roles and business needs change.
 - Create new personas as needed to reflect shifting priorities.
- Questions to Spark Persona Creation:
 - What does this learner need to do differently after the learning experience?
 - What challenges might they face in applying what they learn?
 - How confident are they in learning something new?
 - What would make this learning experience valuable or motivating for them?

2. Tailored Learning Paths:

- By segmenting learners based on personas, skills-based learning pathways can be customized. This ensures that the right skills are delivered to the right learners at the right time.

3. Enhanced Engagement:

- When learning feels personal and directly applicable, learners are more likely to engage deeply. Personas enable the creation of scenarios, examples, and exercises that resonate with specific learner groups.

Designing at Scale through Skills-Based Learning

Skills-based learning is inherently modular, making it ideal for scalability. Here’s how it enables designing at scale:

1. Repackaging Across Persona Groups:

- Once a skill module is created, it can be reused and adapted for multiple personas. For instance, a “Critical Thinking” module could be tailored with different case studies for a healthcare persona vs. a technology persona.
- This approach reduces redundancy in content creation and ensures consistency while addressing diverse needs.

2. Scalable Framework:

- Skills-based learning aligns with modern frameworks like the AI Skills Glossary, a structured listing of skills and definitions and Capability Models, which can be applied across departments, industries, or organizations¹.
- A leader can scale learning by identifying core skills shared across multiple personas and designing reusable assets.

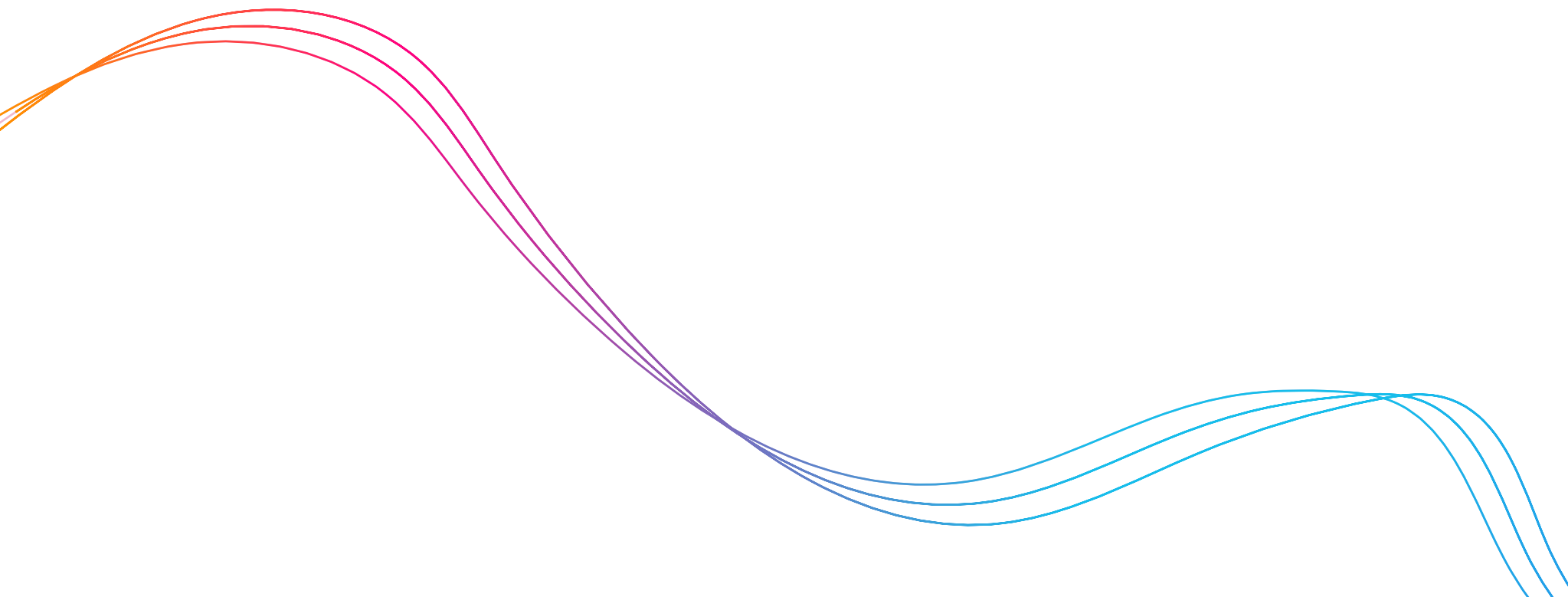
3. Technology-Enabled Scalability:

- Platforms like Learning Experience Platforms (LXPs) and Learning Management Systems (LMSs) enable the tagging of content to specific skills, ensuring that learners only access content relevant to their persona’s needs.

Enabling a Human-Centered Approach

By leveraging personas, learning design becomes more human-centered:

- **Empathy-Driven Design:** Personas are built using real-world data such as learner interviews, surveys, and performance metrics. This ensures that the learning is deeply empathetic to the learner’s context.
- **Practical Application:** Skills-based learning focuses on real-world applications, making it highly relevant to learners’ day-to-day roles.
- **Continuous Improvement:** Personas evolve as learner needs and industry demands change, ensuring that the learning remains human-centered and future-ready.



Importance of a Skills-Based Learning Strategy

Here’s a breakdown of why a skills-based learning strategy is important:

Adaptability to Rapid Technological Change:

- AI is constantly evolving, making specific job tasks and even entire roles fluid². Learning tied rigidly to current job titles quickly becomes outdated. A skill-based approach focuses on developing transferable capabilities and foundational skills that remain relevant across changing technologies and job descriptions. This prepares employees to adapt to new AI tools and workflows as they emerge. The decreasing half-life of skills necessitates continuous learning, which a skill-based model supports better than discrete, role-specific learning events.

- Measurement of Skills Decay Rates: AI skills, particularly technical tool proficiencies, deteriorate rapidly due to fast-evolving technologies and infrequent use. Conceptual knowledge may decay more slowly but still requires reinforcement. Organizations need to implement regular, data-driven assessments to measure skill retention and decay patterns, differentiating decay rates by skill type. Adaptive refresher training schedules and real-world practice opportunities are essential to maintain proficiency and prevent skill atrophy within 6-12 months⁸.
- Addressing Skills that Become Obsolete: As AI technology advances, some skills become obsolete within short lifecycles. Organizations must establish frameworks to identify when to sunset outdated capabilities and communicate transition plans. Structured reskilling pathways should help employees move from deprecated skills, such as legacy data processing, to emerging AI competencies, leveraging adjacent skills where possible. Continuous environmental scanning and learner-centric flexibility ensure workforce resilience and future readiness.

Focus on Actual Capabilities and Potential:

- AI augments human capabilities and sometimes automates specific tasks within a role. A role-based view might miss existing skills employees have or the potential to develop new ones needed to co-create with AI. A skill-based approach identifies the specific abilities required by tasks (whether performed by human or AI, or both) and assesses individuals based on those capabilities, unlocking hidden potential and allowing for more strategic talent deployment.

Development of Complementary Human Skills:

- As AI handles routine tasks, the demand for uniquely human skills like critical thinking, creativity, collaboration, ethical reasoning, and complex problem solving increases. These soft skills are often transferable across roles and are crucial for effective human-AI teaming⁵. A skill-based strategy explicitly prioritizes and integrates the development of these capabilities, which might be overlooked in purely technical or role-specific learning.

Enhanced Internal Mobility and Talent Utilization with a Focus on Skill Adjacencies:

- Understanding the workforce by skills makes it easier to identify internal candidates for new roles created by AI or for upskilling/reskilling into areas less susceptible to automation. This improves workforce agility, reduces recruitment costs, boosts employee morale and retention, and helps address talent shortages by leveraging existing employees.

Personalized and Efficient Learning:

- A skill-based framework allows for tailored learning paths based on an individual's current skill profile and the specific skills needed for future roles or tasks. This personalized approach, often powered by AI itself, makes learning more efficient and relevant than generic, role-based learning.

Preparing a Future-Ready Workforce:

- By focusing on foundational, transferable, and adaptive skills, companies build a workforce better prepared for unforeseen technological advancements and changes in the job market. This creates a more resilient organization and enhances long-term employee employability.

Effective Skill Gap Identification and Closure:

- A skill-based model provides a granular view of the skills present and needed within the organization. This precision allows for accurate identification of skill gaps related to AI adoption and the design of targeted learning interventions to close those gaps effectively³.

Change Management for Transition from Role-Based to Skills-Based Learning

- **Strategic Communication and Leadership Alignment:** Clear communication of the benefits of skills-based learning and leadership buy-in are critical to champion the change.
- **Cultural Shift:** Foster a culture valuing continuous learning, agility, and adaptability over fixed job roles, encouraging employees to embrace skill development as core to career growth.

- **Stakeholder Engagement:** Engage managers and employees early to co-create learning pathways aligning with business goals and individual aspirations.
- **Process and System Adaptation:** Update talent management systems, performance evaluations, and career progression frameworks to reflect skills rather than roles.
- **Ongoing Support and Feedback Loops:** Provide coaching, resources, and mechanisms to gather feedback to continuously refine the transition process.

In summary, the shift to skill-based learning for AI adoption is a strategic necessity because it builds an agile, adaptable workforce.

This approach is learner-centered, focused on clear and relevant objectives, promotes active learning and practice, enables personalized paths, and ensures the transfer and retention of skills vital for navigating the AI-driven future of work^{1,2}.

GenAI in Action

Directions: Using your GenAI tool of choice, generate prompts focused on the topics from this section as it relates to your role, company and/or organization.

1. *Based on [organization’s industry/ type of workforce], what are the most relevant skills that should be prioritized in a shift from role-based to skills-based learning?*
2. *Provide a framework for creating a skills assessment tailored to [organization/industry] that identifies gaps and opportunities for upskilling in alignment with [company/organization business goals].*
3. *As a [role], how might the adoption of a skills-based learning strategy, supported by personas, directly contribute to my organizational goals like adaptability to technological change and future-ready workforce for AI readiness?*

Building an AI-Ready Workforce

Culture, Strategies, and the 4E Talent Readiness Framework

Audience:

Learning and Development Professionals,
HR Leaders and Talent Managers,
Organizational Leaders and Executives,
Change Management Specialists, Technology
and Digital Transformation Teams, AI and
Data Science Leaders, Workforce Planners
and Strategists, Instructional Designers and
Corporate Trainers, and Compliance and
Ethics Professionals



Key Outcomes:

- Provide a framework for assessing AI talent readiness and identifying workforce gaps
- Define AI Skilling strategies that are scalable and future-ready

Success in harnessing the transformative power of artificial intelligence (AI) depends on much more than adopting new tools; It depends on cultivating a workforce that is agile, adaptable, and AI-literate. Building an AI-ready workforce requires more than technical knowledge—it calls for a cultural shift towards an AI co-creation culture of continuous learning.

At the heart of this shift is the need for a business-centric learning strategy. Too often, learning and development (L&D) initiatives operate in isolation from organizational goals. To upskill effectively for AI, learning strategies must begin with business needs: where is AI expected to deliver value, what capabilities are needed to unlock that value, and how will roles evolve in response. This alignment ensures that learning is not only relevant but also prioritized and supported across the organization.

AI Skilling Challenges

Skilling for AI presents several unique challenges. AI is not static—it evolves rapidly, demands interdisciplinary fluency, and can reshape job roles in unpredictable ways.

Culture, Strategies, and the
4E Talent Readiness Framework

Many employees face a knowledge gap that spans technical, ethical, and strategic dimensions.

1. Technical:

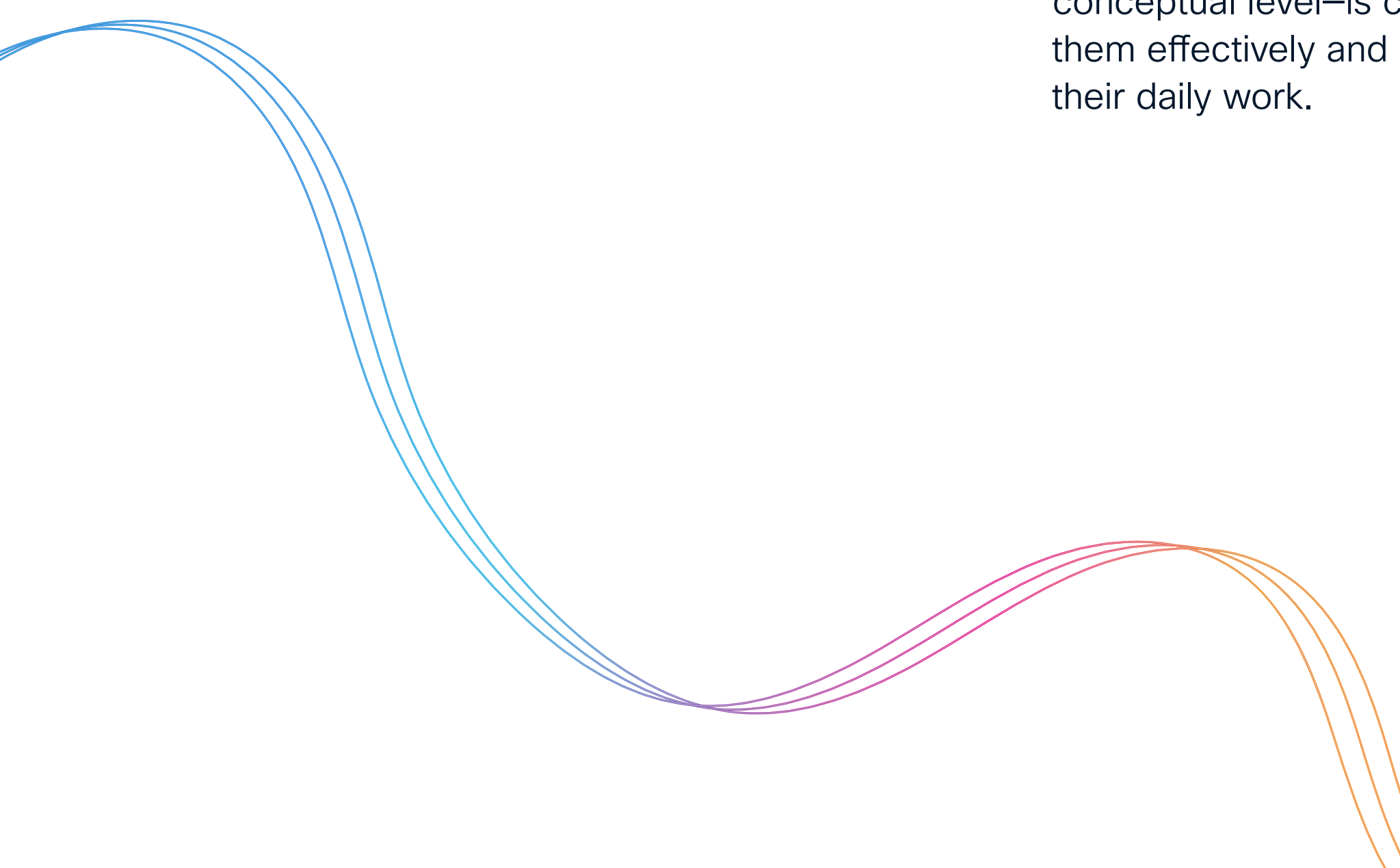
AI introduces a steep learning curve. Many employees lack foundational knowledge in data science, machine learning, or even basic digital literacy, depending on their role or function. For technical teams, there’s a need to keep up with rapidly evolving AI architectures, tools, and deployment strategies. For non-technical employees, understanding how AI systems function—at least at a conceptual level—is critical to using them effectively and responsibly in their daily work.

2. Ethical:

AI challenges employees to think differently about their responsibilities. Questions around bias, transparency, privacy, and fairness are no longer limited to compliance departments—they must become everyday considerations for anyone building, deploying, or interacting with AI systems.

3. Strategic:

Employees must reframe their roles in the context of AI. It’s not just about acquiring new technical skills—it’s about understanding how their work fits into an AI-augmented ecosystem. What tasks will be automated? Where will human expertise be most valuable? How can individuals contribute to AI-enabled innovation? Without clear strategic framing, employees may perceive AI as a threat to their job security rather than a catalyst for growth. Learning programs must therefore address mindset shifts and foster a sense of agency and opportunity.



Recognizing and addressing these challenges is essential to building an AI-ready culture.

Effective upskilling means equipping employees not just with knowledge, but with the confidence to apply it, question it, and evolve alongside technology.

Ironically—and powerfully—AI itself can help close the very gaps it creates. When used effectively, AI can personalize learning experiences at scale, adapting content to individual skill levels, roles, and learning preferences. This personalization not only increases learner engagement but accelerates competence by delivering just-in-time, role-relevant content.

To fully embed AI into the learning journey, it must be present at the onset of program design and sustained throughout the learner’s experience. This means using AI to analyze skill gaps upfront, recommend learning pathways, and measure learning effectiveness continuously. By integrating AI from the start and pulling its insights through every phase of the experience, organizations can create a virtuous cycle of learning that is both data-informed and deeply human-centered.

Note to leaders:

A thriving culture of continuous AI learning doesn't happen by chance. It is modeled, championed, and sustained by visible, consistent leadership. Leaders must be active agents of change, setting expectations, allocating resources, and embodying the learning mindset that the organization seeks to cultivate.

Strategies to
Build a Culture of
Continuous Learning

Now let's look at some of the strategies organizations can adopt from a skilling and talent enablement perspective to create a culture of continuous learning.

Phase 1

Foundation
Setting

Change Management
Build readiness and
address resistance first

Adopting AI is as much a
human transformation as
it is a technological one.

For AI upskilling initiatives to succeed, organizations must embed robust change management strategies that address not only skill development but also mindsets, behaviors, and cultural norms.

Resistance to change is a natural response—especially when AI is perceived as a threat to job security or control. Without change management, even the most well-designed learning programs will falter.

Phase 1

Foundation Setting

Change Management Build readiness and address resistance first

Effective change management
for AI skilling involves:

- Creating a consistent understanding and connection to the purpose
- Education and support such as guides, tools, learning, and a place to ask questions
- Building influence and alignment through key stakeholders
- Marketing to promote and generate excitement
- Tracking progress on the change adoption and use insights for continuous improvement

Leaders must articulate how AI fits into the company’s future vision and why workforce upskilling is a shared priority. Employees need to see that learning is an investment in their growth.

- Articulate a compelling vision by setting a consistent understanding and connection to the purpose of AI upskilling, explaining how it aligns with the organization’s future
- Build alignment through influence by actively engaging key stakeholders, modeling buy-in and setting expectations for others to follow
- Promote and generate excitement with internal marketing and communication in positive anticipation for AI learning

According to Prosci research, projects with excellent change management are six times more likely to meet objectives than those with poor change support¹². For AI initiatives, this means involving managers as learning coaches, creating forums for open discussion, and aligning AI skilling with broader transformation efforts. It also means preparing leaders to model desired behaviors, including humility, experimentation, and continuous learning.

AI readiness is not just about learning for individuals—it is about shifting organizational DNA. A strong change management foundation creates the conditions for that transformation to take root and grow.

For Additional Information:

- Prosci. (2022). Best Practices in Change Management: 11th Edition
- Example: [AI Adoption in Healthcare: Addressing Challenges and Change Management](#)

Phase 1

Foundation
Setting

Responsible AI
Establish ethical
guardrails before
widespread adoption

Responsible AI is not just a governance issue—it must be a core component of employee learning and behavior.

As AI systems increasingly influence decision making, content generation, and business operations, employees across functions need to understand not only how to use AI tools, but how to use them ethically, and transparently.

Skilling efforts must include both conceptual literacy and practical guidance on responsible AI principles. For EU-based organizations, compliance with the EU AI Act is crucial, as it will shape the legal and ethical landscape for AI development.

Phase 1

Foundation Setting

Responsible AI
Establish ethical
guardrails before
widespread adoption

A responsible AI learning agenda includes topics such as algorithmic bias, explainability, data privacy, fairness, human oversight, or ‘human in the loop’, and alignment with organizational values. These are not just concerns for data scientists—employees in HR, marketing, sales, and customer service all make choices that affect how AI is applied and experienced. Embedding responsible AI into upskilling programs ensures employees can recognize red flags, ask the right questions, and escalate concerns.

According to the IBM Institute for Business Value, 45 percent of businesses report ethical concerns such as accuracy or bias as a barrier to AI adoption¹³. Scenario-based learning, decision-tree simulations, and role-based dilemmas can help translate abstract ethical principles into daily practice.

By equipping employees to spot risks and challenge questionable uses of AI, organizations empower their workforce to act as a first line of defense. As regulations evolve and public scrutiny grows, responsible AI education will be an indispensable pillar of organizational resilience.

When leaders sponsor open ethical discussions, they empower employees to act as the organization’s first line of defense. As regulations evolve and public scrutiny grows, leadership in responsible AI learning becomes indispensable for resilience and trust.

For Additional Information:

- IBM Institute for Business Value. (2024). [The ingenuity of generative AI](#)
- [OECD AI Principles Overview](#)
- [AI Governance Alliance](#)
- Example: [Indeed’ Responsible AI Principles](#)

Phase 1

Foundation
Setting

Worker-centered Learning
Understand learner
needs and context

Worker-centered learning
places employees—not content
or technology—at the heart of
the AI skilling experience.

This strategy recognizes that people come to learning with different levels of readiness, job roles, digital literacy, and motivations.

Designing programs from the learner’s perspective means accounting for these factors and creating flexible, inclusive pathways that support real-world needs.

Phase 1

Foundation Setting

Worker-centered Learning

Understand learner needs and context

This approach begins with an empathy-driven design. Leadership sets the tone by actively listening to employees and advocating for their needs. Leaders ensure that AI skilling is designed from the learner’s perspective, considering levels of readiness, digital literacy, motivations, and roles. Learning and development teams must understand what employees do, how AI may impact their roles, and where they face friction, uncertainty, or opportunity. This insight can come from job shadowing, journey mapping, focus groups, or even AI-readiness assessments. The result is a learning experience tailored not just to skill gaps, but to work context, culture, and lived experience.

Worker-centered AI learning often includes self-paced options, coaching, opt-in skill boosters, and role-specific applications. It emphasizes psychological safety, especially when employees fear AI might replace their jobs. A 2021 report from the World Economic Forum emphasizes that reskilling is most successful when aligned with workers’ aspirations and when it reinforces their long-term employability¹¹. This builds trust and strengthens the social contract between employer and employee.

Importantly, worker-centered design is inclusive. It actively considers accessibility, language barriers, learning styles, and neurodiversity. It also involves co-creation: giving employees a voice in shaping the programs that serve them. Organizations that take the time to center workers in their design process will not only see greater uptake and outcomes—they will also foster cultures of dignity, autonomy, and adaptability.

For Additional Information:

- World Economic Forum. (2021). [Upskilling for Shared Prosperity: Insight Report](#)
- Economic Policy Institute. (2024). [A worker-centered approach to policy in the era of AI](#)
- Tina Choi. (2025). [Center People and Processes in Your Next AI Implementation](#)
- Example: [Teachers lead the way in co-creating AI solutions that empower education](#)

Phase 2

Infrastructure
& Tools

Prompt Libraries
Create practical resources
for immediate use

As generative AI tools become more integrated into knowledge work, prompt literacy is emerging as a foundational digital skill.

However, many employees struggle with how to structure effective prompts, especially as tools like ChatGPT, Claude, Gemini, and Copilot differ in capabilities and syntax.

Prompt libraries offer a simple but high-impact strategy for accelerating AI fluency: a centralized, role-specific repository of well-crafted prompts that employees can reference, remix, and contribute to.

Phase 2

Infrastructure & Tools

Prompt Libraries

Create practical resources
for immediate use

Leaders can play a critical role in accelerating prompt adoption by investing in prompt libraries and encouraging both use and contribution.

Prompt libraries reduce the guesswork and experimentation barrier that often discourages new users. They can include categories like “summarize a report,” “draft a customer email,” or “create brainstorming questions,” tailored to distinct functions and workflows. These libraries not only boost productivity—they serve as a living, evolving knowledge base for how the organization leverages generative AI.

Organizations should consider making prompt libraries collaborative and version-controlled using internal wikis, Notion boards, or SharePoint sites. Prompts should be annotated with context, expected outputs, and tips for customization. Encouraging employees to contribute their own successful prompts not only expands the library—it also cultivates a shared AI learning culture. Leaders also can use and share prompts, demonstrating and modeling to encourage employees to do the same.

Prompt libraries are a powerful companion to AI skills enablement. When paired with hands-on experimentation and reflective learning, they dramatically shorten the path from AI tool access to confident, high-impact use.

For Additional Information:

- Example: [Wharton Generative AI Labs Prompt Library](#)

Phase 2

Infrastructure
& Tools

AI-Enabled
Personalized Learning
Set up adaptive
learning systems

One of AI’s most
transformative contributions
to workforce development
is its ability to personalize
learning at scale.

Traditional learning paths often rely on one-size-fits-all content and static curriculums.

In contrast, AI-enabled platforms can dynamically adjust content, format, and pacing based on a learner’s preferences, prior knowledge, behavior, and goals—making learning more engaging and efficient.

Phase 2

Infrastructure
& Tools

AI-Enabled
Personalized Learning
Set up adaptive
learning systems

AI personalization takes many forms. Recommender engines can suggest courses or activities aligned with an employee’s role and skill gaps. Intelligent tutoring systems can provide instant feedback, adapt query levels, or identify when a learner is struggling. Language models can summarize complex topics, answer learner queries, or simulate coaching conversations. Together, these capabilities create an adaptive, learner-centered ecosystem.

To start, organizations can pilot AI-powered learning platforms (like Docebo or Cornerstone) for targeted groups, gather feedback, and iterate on design. Over time, personalized learning can become the backbone of a culture of continuous AI readiness—meeting employees where they are and helping them grow at their own pace. Personalization also improves learner motivation and retention by making learning feel more relevant and rewarding.

- For Additional Information:
- OECD. (2021). [Opportunities and Drawbacks of Using Artificial Intelligence for Training](#)
 - WEF. (2025). [How AI and human teachers can collaborate to transform education](#)

Phase 3

Delivery &
Engagement

Microlearning

Deploy bite-sized,
accessible content

Microlearning is a powerful tool for AI skilling because it aligns with how adults learn best—through concise, focused, and relevant content that is easy to access and apply.

Rather than requiring employees to block hours for lengthy courses, microlearning delivers concepts in bite-sized modules, often under 10 minutes, through formats like videos, infographics, podcasts, or interactive mini-lessons.

This approach increases retention, reduces cognitive overload, and enables learners to apply concepts immediately within their flow of work.

Phase 3

Delivery &
Engagement

Microlearning
Deploy bite-sized,
accessible content

In the context of AI, microlearning is particularly well-suited to delivering dynamic and technical content. For example, employees might engage with a short module on responsible AI principles before participating in a tool implementation workshop or review a quick guide on writing effective prompts for generative AI before a client engagement. Microlearning also facilitates spaced repetition—a technique proven to increase long-term retention—and enables real-time updates as AI tools and best practices evolve.

When paired with mobile delivery and just-in-time access, microlearning ensures that AI learning becomes an ongoing, embedded practice rather than a one-time event.

For Additional Information:

- Josh Bersin. (2018). [Learning in the Flow of Work](#)
- Karl M. Kapp and Robyn A. Defelice. (2019). [Microlearning: Short and Sweet](#)
- Theo Hug. (2005). [Micro Learning and Narration](#)

Phase 3

Delivery &
Engagement

Hands-On Experience

Provide practical
application opportunities

Effective AI upskilling must
move beyond theory to
practical application.

Hands-on experience builds the confidence and intuition employees need to interact meaningfully with AI systems and integrate them into real workflows.

Whether it is prompt crafting in generative AI tools, setting up automations in platforms like Zapier or Power Automate, or experimenting with no-code model builders like Data Robot, direct engagement deepens understanding and accelerates skill development.

Phase 3

Delivery &
Engagement

Hands-On Experience

Provide practical
application opportunities

This experiential approach supports both technical and non-technical employees. For instance, marketers might use AI to personalize campaign content, while HR professionals might explore resume screening tools. By working with AI tools directly, employees begin to see how these technologies apply to their specific roles, reducing abstract fears and unlocking practical creativity.

Internal “AI labs” or guided sandbox environments allow employees to safely test capabilities without production risk. Similarly, AI simulations, role-based case studies, and internal challenges or hackathons create immersive learning opportunities that make skills stick.

For Additional Information:

- Ethan Mollick. (2025). [Making AI Work: Leadership, Lab, and Crowd](#)

Phase 3

Delivery &
Engagement

Peer-led Informal
Upskilling

Foster organic
knowledge sharing

In rapidly evolving domains like AI, traditional top-down enablement models often lag behind the pace of change.

Peer-led informal learning fills this gap by leveraging internal talent—early adopters, power users, or AI enthusiasts—to share knowledge in ways that are timely, contextual, and authentic.

These learning experiences are often unstructured but highly impactful, delivered through lunch-and-learns, Slack channels, “ask me anything” sessions, or collaborative problem-solving groups.

Phase 3

Delivery &
Engagement

Peer-led Informal
Upskilling

Foster organic
knowledge sharing

This strategy democratizes learning and flattens hierarchies. It enables a culture of shared experimentation, where curiosity is valued over expertise and where learners feel more comfortable asking questions and exploring new tools. Moreover, it distributes the burden of AI education across the organization, reducing dependence on overtaxed learning and development (L&D) teams.

McKinsey research shows that peer-led learning is one of the most scalable and sustainable ways to drive technology adoption¹⁰. When organizations invest in identifying and enabling these informal learning leaders—through recognition, resources, and facilitation support—they amplify their impact across functions and geographies.

For Additional Information:

- McKinsey & Company. (2021). [Building workforce skills at scale to thrive during—and after—the COVID 19 crisis](#)
- Andries de Grip. IZA World of Labor. (2024). [The importance of informal learning at work](#)

Phase 4

Sustainability

Micro-credentialing
and Recognition

Maintain motivation
and track progress

As AI-related skills grow in importance and diversity, organizations need better ways to validate, recognize, and track learning beyond traditional degrees or certifications.

Phase 4

Sustainability

Micro-credentialing
and Recognition
Maintain motivation
and track progress

Micro-credentialing offers a flexible solution: issuing digital badges or certificates for the completion of focused learning achievements, such as mastering prompt engineering or demonstrating AI use in a business project.

Micro-credentials are modular, verifiable, and often stackable making them ideal for lifelong learning and internal career mobility. They also help employees see tangible progress, increasing motivation and accountability.

Micro-credentials should be tied to performance outcomes or demonstrated capabilities, not just course completion. For instance, a badge for AI-enhanced decision making might require a project submission or peer review. Organizations can align micro-credentials with internal roles and advancement frameworks, making them meaningful in the context of promotions, lateral moves, or leadership development.

Recognition goes together with micro-credentialing. Celebrating employee learning achievements—through internal communication, talent dashboards, or incentive programs—can elevate the perceived value of AI skilling and create role models for others. IBM has successfully issued over 10 million credentials since 2016 demonstrating that when properly implemented, micro-credentialing transforms upskilling from an abstract goal into a tangible, motivating, and trackable journey.

For Additional Information:

- Digital Credentials Consortium. (2021). [Building the Digital Credential Infrastructure for the Future](#)
- OECD. (2023). [Micro-credentials for lifelong learning and employability](#)

The 4E AI Adoption and Talent Readiness Framework

How should organizations assess
AI adoption and talent readiness?

The 4E AI Adoption and Talent Readiness Framework serves as a simple guiding methodology for organizations to assess and implement effective AI skilling initiatives both at the individual and organizational level. By focusing on four key stages—Engage, Explore, Experience, and Embed—this framework aligns workforce development with organizational goals and the evolving demands of AI technologies.





The Four Stages of the 4E Framework

1. **Engage:** This stage focuses on fostering awareness and interest in AI across the organization. It involves introducing employees to the potential of AI and its impact on their roles, creating a culture of curiosity and openness to innovation.

2. **Explore:** At this stage, organizations provide foundational and advanced AI learning programs. These programs are designed to build a strong knowledge base, enabling employees to understand AI concepts and applications relevant to their roles.
3. **Experience:** This phase emphasizes hands-on learning, where employees apply their AI skills in real-world scenarios. By integrating AI into daily workflows, employees gain practical experience and confidence in using AI tools effectively.

4. **Embed:** The final stage focuses on co-creating with AI and continuously updating skills to match technological advancements. This ensures that AI becomes an integral part of the organizational culture, driving sustained innovation and adaptability.

AI Adoption &
Talent Readiness
Assessment

| | <div> Engage</div> | <div> Explore</div> | <div> Experience</div> | <div> Embed</div> |
|-----------------------|---|--|--|--|
| | <div>Discovering AI</div> <div><ul style="list-style-type: none">• Understands AI impact on work and some AI tools• Engages with organizational AI tools on at least a weekly basis, using basic prompts and general use cases• Recognizes responsible approaches to AI use and development</div> | <div>Learning AI</div> <div><ul style="list-style-type: none">• Actively explores new ways to enhance productivity and innovation• Seeks opportunities to share learning with team and cross-functional peers• Explores job or task specific AI uses</div> | <div>Applying AI</div> <div><ul style="list-style-type: none">• Takes an “AI First” approach to tasks and processes• Documents use cases, processes, and learning for sharing across organization• Uses or develops AI responsibly• Makes AI-powered decisions (most roles)</div> | <div>AI Co-creation</div> <div><ul style="list-style-type: none">• Uses AI as part of daily workflows• Accesses enablement to apply AI to common challenges, or solve common challenges with AI• Recommends ideas to uplevel and sustain process improvement and learning</div> |
| Individual | | | | |
| Team/ Organization | <div><ul style="list-style-type: none">• Understands basics but lack applied skills• Experiments basic chat prompts for simple questions or general use cases• Encourages AI adoption at the leadership level</div> | <div><ul style="list-style-type: none">• Uses AI tools, but skilling is inconsistent• Explores job-focused use cases and ways AI can be applied to workflows• Encourages AI experimentation, application, and iteration at the leadership level</div> | <div><ul style="list-style-type: none">• Maintains a repository of learning and best practices• Engages cross-functionally to enhance internal/external customer experiences using AI• Organizes defined goals for AI adoption</div> | <div><ul style="list-style-type: none">• Embeds AI skills as a core capability across all roles and functions• Documents procedures on using AI embedded into workflows• Supports iterative improvement process for AI use• Actively seeks out new skilling to keep up with rapid pace of AI change</div> |

The four stages of the 4E framework and how you can assess progress towards AI Co-creation for individuals and/or teams and organizations

The 4E Framework provides a structured approach to ensure that employees are not only prepared for AI integration but are also empowered to thrive in an AI-driven workplace:

- **Assess Team Stage:** Determine where your team or individual members currently stand in the adoption cycle—engaged, exploring, experiencing, or embedding AI.
- **Identify Behaviors:** Observe specific behaviors and performance outcomes associated with each stage to accurately assess and guide your team.

- **Align with Enablement Resources:** Recommend appropriate learning activities and resources to facilitate progress from one stage to the next.
- **Develop a Plan:** Create a strategic plan to move individuals and the team from their current stage to the next, ensuring cohesive progress.
- **Set Goals and Provide Feedback:** Use the diagnostic tool to set clear goals, provide constructive feedback, and support team members in their AI adoption journey.
- **Facilitate Ongoing Development:** Encourage continuous learning and skill development, addressing barriers and challenges as they arise.

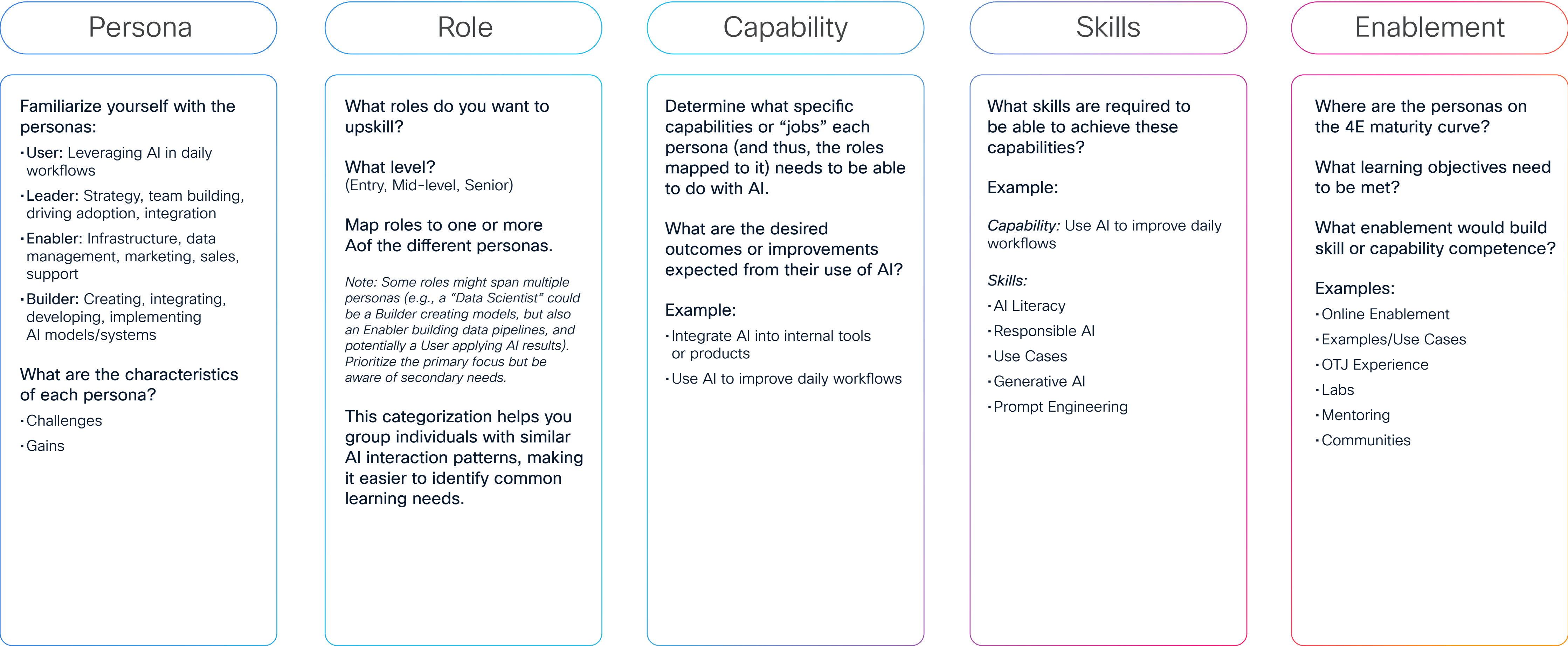
By adopting the 4E Framework, organizations can create a scalable and adaptive skilling strategy that not only bridges current workforce gaps but also prepares employees for future challenges in the AI era.

AI Skill Mapping

To effectively implement a skills-based approach, organizations must define key AI personas and their required skill sets.

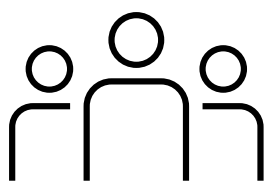
This involves mapping roles to specific AI capabilities, ensuring that each role is aligned with the technical and human capabilities necessary for success.

The graphic shown illustrates a process for identifying capabilities and skills and mapping them to enablement using four core AI workforce personas.



A high-level guide to skills-based enablement mapping.

Step 1



Understand the Personas

When considering AI, a good place to start is by leveraging four critical personas: **Users**, **Leaders**, **Enablers**, and **Builders**. Think of personas as archetypes representing different ways people interact with and contribute to AI within an organization.

- **Users** utilize AI technologies and tools to perform their jobs more effectively. They focus on leveraging AI outputs and applications to improve processes, decision making, and productivity.
- **Leaders** inspire and guide the adoption and strategic integration of AI. They focus on setting vision, building AI-proficient teams, championing AI use, and integrating AI into workflows.
- **Enablers** provide the support and infrastructure necessary for AI development and deployment. They focus on managing data, infrastructure, business analysis, marketing, sales, and support for AI.
- **Builders** design, develop, and implement AI models and systems. They focus on the technical creation and integration of AI solutions, algorithms, data pipelines for model development, and ongoing maintenance.

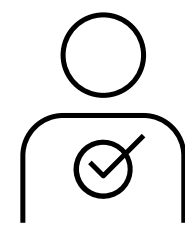
AI Workforce Personas

Each of these personas requires distinct skill sets that can be identified and nurtured through targeted skilling initiatives. By integrating these personas into workforce planning, organizations can create a robust framework for AI talent readiness and deployment¹⁰.



The four key AI personas and their relationships to AI.

Step 2



Categorize Job Roles by Persona

Your next step is to take specific job titles within the organization and map them to one or more of these AI personas.

Leverage the mappings in the [ICT in Motion: The Next Wave of AI Integration \(2025\)](#) as a start.

Many roles might primarily align with one persona but have aspects of others. For example, all roles can be considered AI Users, leveraging AI technology to achieve specific goals and improve processes. However, some have their primary responsibilities as Leaders, Builders, or Enablers.

Look at job titles and their roles and responsibilities and consider how AI might intersect with their work both now and in the future. A Data Scientist, for example, could be a Builder creating models, but also an Enabler building data pipelines, and a User leveraging AI tools. Prioritize the primary focus but be aware of secondary needs.

AI Workforce Personas: Examples

Persona categorization helps you group individuals with similar AI interaction patterns, making it easier to identify common learning needs.

AI Role Persona: User

Examples of **user** roles include:

- Support Agent
- Sales Representative
- Consumer Advocate
- HR Business Partner
- HR Generalist
- HR Coordinator
- HR Specialist
- Recruiter
- Administrative Assistant
- Data Entry Clerk
- Financial Analyst
- IT Support Specialist
- Accountant
- Controller
- Treasurer
- Auditor
- Attorney/Counsel
- Business Development/Sales
- Professional
- Customer Support Representative
- Digital Marketing Specialist
- Learning and Development
- Specialist
- Supply Chain Analyst
- +Process Specialist
- Project Coordinator
- Quality Control Specialist
- Operations Analyst
- Functional Architect
- Ethical Hacker
-and many more including all Leader, Enabler and Builder roles

AI Role Persona: Leader

Examples of **leader** roles include:

- Technical Leader
- Business Leader (CFO, COO)
- Supply Chain Manager
- Operations Manager
- IT Leader (CIO Director)
- IT Manager
- C-Suite Executive
- People Leader
- Director, Hardware Engineer
- Director, Software Engineer

AI Role Persona: Builder

Examples of **builder** roles include:

- Technical AI Product Developer
- AI/ML Architect
- ML Scientist
- AI Product Manager
- AI Responsibility Engineer
- LLM/NLP Engineer
- AI Researcher
- Cloud/ML Ops Engineer
- AL ML Scientist
- AI Engineer Product Manager
- AI Security Engineer
- ML/AI/Ops Engineer
- AI/ML Engineer
- AI Data Scientist
- AI Applied Scientist
- AI Application Developer for Government and industry partners

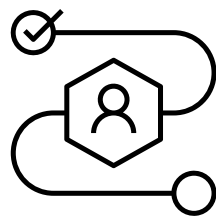
AI Role Persona: Enabler

Examples of **enabler** roles include:

- Technical Consultant
- Policy Advocate
- Policy Analyst
- Support Engineer
- Escalation Engineer
- Technical Domain Expert for AI
- Use Cases
- AI Infrastructure Engineer
- Data Analyst
- Java Developer
- Software Engineer
- Data Engineer
- UI Engineer
- UX Designer
- AI Solutions Architect
- AI Solutions Engineer
- *AI Technical Architect
- AI Compliance Officer
- *AL/ML Program Manager
- AI Technical Program Manager
- AI Business Analyst
- AI Policy Advisor
- AI Researcher
- Agency Chief AI Officer
- Business Intelligence Analvst
- Cyber Thread Intelligence Consultant
- Digital Technical Specialist
- Digital Marketing Specialist
- Incident Response Consultant
- IT Support Specialist
- Site Reliability Engineering
- Security Consultant
- Software Architect
- Full Stack Developer Software Developer
- Automation Engineer
- Cyber Security Analyst
- DevOps Engineer
- Embedded Engineer
- Network Administrator
- Cloud Data Platform Engineer
- Principal Software
- Engineer
- Security Architect
- Systems Administrator
- Compliance Officer
- Environmental Engineer

Examples of roles and how they map to AI personas

Step 3



Identify AI Capabilities and Skills

Once you have categorized roles by persona, the next critical step is to determine what specific capabilities or “jobs” each persona (and thus, the roles mapped to it) needs to be able to do with AI. This moves beyond general understanding to concrete application.

For each persona (and representative roles within it), ask:

- What specific AI tools or systems will they interact with?
- What are the desired outcomes or improvements expected from their use of AI?
- What knowledge or skills are required to achieve those outcomes?

Here are some examples of capabilities and associated skills:

• **User (e.g., Support Agent):**

- **Capability:**
Use an AI-powered chatbot to answer customer queries.
- **Skills:**
Understanding how the chatbot works, crafting effective prompts/questions for the chatbot, interpreting chatbot responses, knowing when to escalate to a human

• **Leader (e.g. IT Director):**

- **Capability:**
Evaluate potential AI technologies for adoption within the department.
- **Skills:**
Understanding different types of AI capabilities, assessing business value, understanding implementation challenges, considering ethical/security implications

• **Enabler (e.g. Data Engineer):**

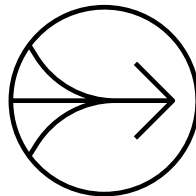
- **Capability:**
Build and maintain data pipelines for AI model learning.
- **Skills:**
Data extraction/transformation/loading (ETL), data governance, understanding data formats needed for AI, using relevant data pipeline tools

• **Builder (e.g. ML Scientist):**

- **Capability:**
Develop and train a machine learning model to predict customer churn.
- **Skills:**
Algorithm selection, data preprocessing techniques, model learning frameworks (e.g. TensorFlow, PyTorch), model evaluation metrics, programming languages (e.g. Python)

Refer to the [ICT in Motion: The Next Wave of AI Integration \(2025\)](#) to understand potential skills for different personas and roles and leverage industry Skills resources.

Step 4



Map Enablement to Skills

With a clear understanding of the required skills for different personas and roles, you can now design targeted enablement strategies.

This involves determining the best ways to help individuals acquire those skills.

Begin by reviewing the list of skills identified in Step 3 for each persona/role. **For each skill, consider:**

- Where are your personas/roles on the 4E maturity curve? (Engage, Explore, Experience, Embed)
- What learning objectives need to be met?
- What content is required (concepts, procedures, best practices)?
 - [Learning Recommendations Catalog](#) as a source for existing courses available
- What is the best format for learning (e.g. e-learning module, live workshop, job aid, hands-on lab, documentation, video tutorial)?
- How can we provide practical and experiential opportunities?
- How will we assess mastery?

Enabler: Mid-level Software Engineer

By categorizing roles, identifying specific skills required for their “jobs to be done,” and then mapping targeted enablement, you can design learning experiences that are efficient, effective, and drive successful AI adoption and innovation.

| Persona | Role | Capability | Skills | Enablement |
|---------|-------------------|-------------------------------------|--|---|
| User | Software Engineer | AI Literacy | <div><div>• AI/ML Basics</div><div>• GenAI Tools (e.g. Claude, ChatGPT, Gemini)</div><div>• Responsible AI</div></div> | AI for Everyone |
| | | Core Technical Skills | <div><div>• Prompt Engineering</div></div> | AI Prompt Engineering for Developers |
| | | Software Engineering with AI | <div><div>• Github Copilot</div><div>• Pair Programming</div></div> | Introduction to Github Copilot |
| Builder | Software Engineer | Core Technical Skills | <div><div>• Machine Learning</div><div>• Python</div><div>• SciKit Learn</div></div> | Machine Learning with Python |
| | | Integration and Product Development | <div><div>• GenAI APIs</div><div>• ChatBots</div><div>• Retrieval Augmented Generation (RAG)</div></div> | Building Systems with the ChatGPT API |
| | | Integration and Product Development | <div><div>• Agentic AI</div><div>• LangChain</div></div> | LangChain for LLM Application Development |

Sample enablement map for a mid-level software engineer illustrating both User and Builder skill maps

GenAI in Action:

1.

How do we practically use the 4E AI Adoption Framework to assess our organization’s current AI readiness and track progress? What specific metrics or indicators should we use for each level?
2.

How do we effectively define and assess where our workforce personas (User, Leader, Enabler, Builder) currently fit within the 4E maturity curve, and what specific learning pathways or interventions are recommended for each persona at each level?
3.

What are the recommended first steps or priorities for implementing the suggested strategies like microlearning, integrating AI tools into workflows, or establishing peer-led learning programs?
4.

How can L&D effectively design learning experiences that address the unique challenges of AI skilling, such as keeping up with rapid change, explaining ethical concerns, or integrating AI into existing workflows?
5.

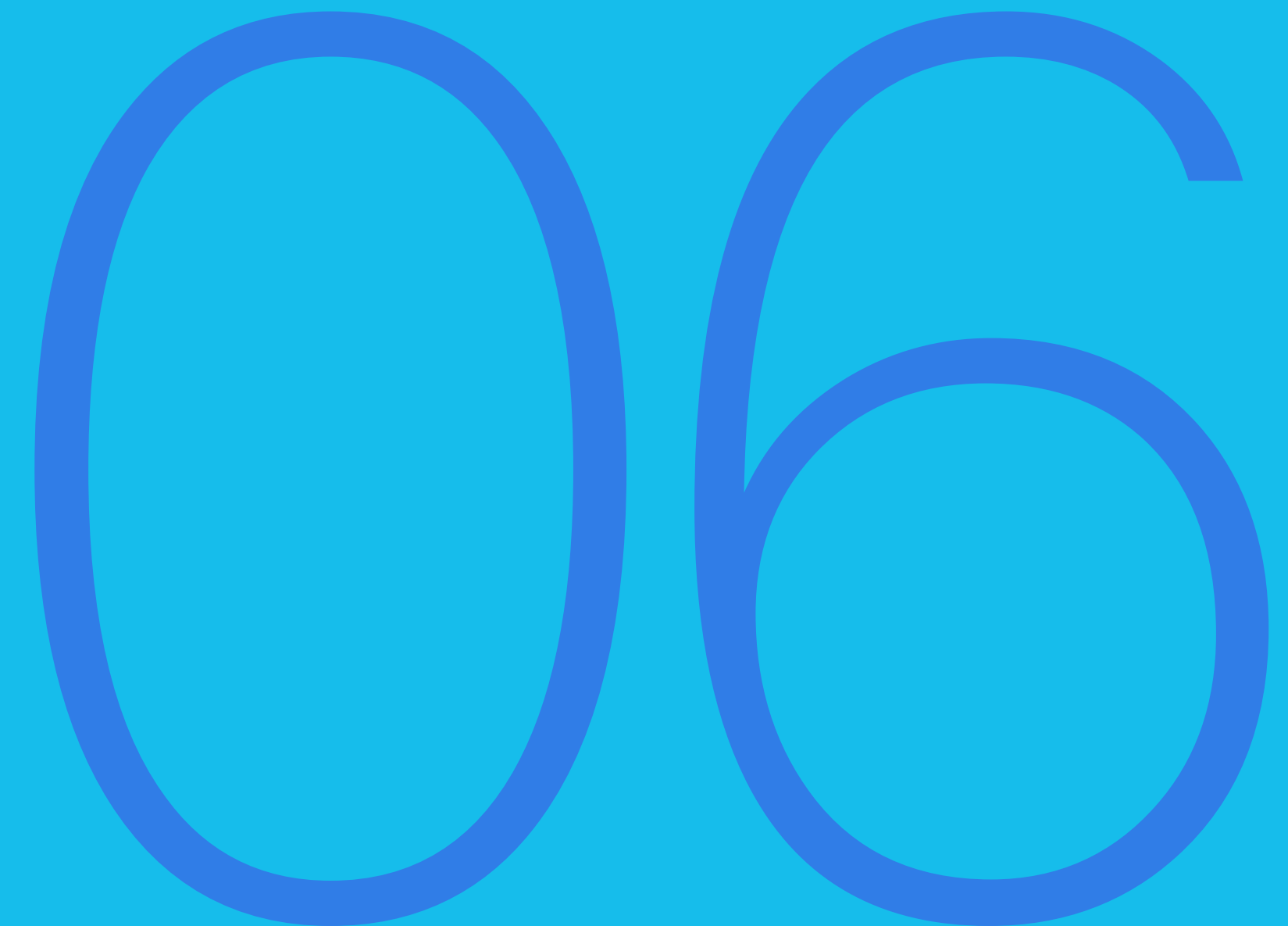
What level of resources (budget, technology, personnel) is needed to successfully implement these AI skilling strategies and build a continuous learning culture around AI?

Building an Effective AI Skilling Program

Your Complete Guide

Audience:


Learning and Development Professionals,
HR Leaders and Talent Managers,
Organizational Leaders and Executives,
Change Management Specialists, Instructional
Designers, Technology and Digital
Transformation Teams, Workforce Planners
and Strategies, AI and Data Science Leaders,
Compliance and Ethics Professionals,
Employee Engagement and Communications
Teams



Key Outcomes:

- Provide a framework for assessing AI talent readiness and identify workforce gaps
- Define AI Skilling strategies that are scalable and future-proof

 = [Link to the AI Skilling Toolkit](#)

 = [Link to the Report \(2025\):
ICT in Motion: The Next Wave of AI
Integration or other consortium
resource](#)

This step-by-step guide is crafted for leaders and learning and development (L&D) organizations to collaboratively design, implement, and sustain a comprehensive and impactful AI skilling program.

Leadership involvement is essential at every stage to set vision, secure buy-in, model behavior, and ensure alignment with business priorities. The goal is to empower individuals and teams to effectively understand, adopt, and leverage artificial intelligence (AI) in their roles, driven by visible leadership commitment.

The high-level steps covered in this section are:

1. Define the Purpose and Goals of the AI Skilling Program
2. Conduct a Skills Gap Analysis
3. Design the AI Skilling Program
4. Develop Any Courses or Additional Materials Needed
5. Engage Stakeholders and Secure Buy-In
6. Implement and Launch the Program
7. Evaluate and Iterate
8. Sustain and Scale the Program

Although the steps are presented in sequence, leadership should recognize that this process is iterative and may require re-entry at different points as the program matures.

Step 1

Define the Purpose and Goals of the AI Skilling Program

1. Leadership’s Role



 - **Set the Vision:** Leaders must clearly articulate the organizational goals and business objectives driving the need for AI skilling (e.g., operational efficiency, innovation, competitiveness).
 - **Strategic Alignment:** Leadership should ensure program goals are tied directly to broader business strategies, setting the tone for enterprise-wide adoption.
 - **Sponsor Talent Assessment:** Leaders should champion talent assessments and development discussions, ensuring the program addresses real workforce needs and aligns with future organizational direction.
- **Champion Role Identification:** Leaders help identify critical roles or groups that will benefit from AI skills, using persona definitions and skill groups as a baseline.
 - **Update Talent Architecture:** Leadership should sponsor updates to job and talent frameworks to reflect AI’s impact, anchoring future upskilling.
 - **Define & Own Outcomes:** Leaders collaborate with L&D to set measurable learning outcomes and ensure the systems (e.g., LMS, HRIS) are in place to support the journey.
 - **Model Transparency:** Leaders should establish and communicate clear guidelines about data usage to foster trust in the AI skills process.
2. Identify Organizational Goals and Business Objectives

 - Clarify why the organization needs an AI skilling program (e.g. improving operational efficiency, driving innovation, and staying competitive).
 - Align the program’s goals with broader organizational strategies.

Step 1

Define the Purpose and Goals of the AI Skilling Program

3. Assess Target Audience Needs

- Conduct talent assessments to identify skills, competencies, and development needs. This includes performance and development discussions, talent reviews, and criticality updates to align workforce capabilities with organizational goals.
- Identify the roles or groups that will benefit from AI learning (e.g. technical teams, business leaders, non-technical staff).
- Leverage  Persona Definitions and Sample Skill Groups and  job families/skills from the Report (2025): ICT in Motion: The Next Wave of AI Integration as a baseline to understand roles and upskilling needs.

- Update your job and talent skilling architecture to reflect impacts of AI. This architecture is the anchor for all organizational upskilling and reskilling.

4. Set Measurable Outcomes

- Define clear learning outcomes (e.g. “Participants will be able to build a basic machine learning model,” or “Leaders will understand how to integrate AI into decision-making processes”).

5. Determine Systems Needed for Leveraging AI Throughout the Process

- Identify systems such as Learning Management Systems and Human Resource Information Systems and corresponding integrations that can be used from talent acquisition through employee upskilling.
- Consider systems that automate the processes and can drive personalization of learning.

6. Build Trust

- Set clear guidelines on what data will be used from the program and how it will be used so that there is a level of comfort in gathering skills data and leveraging AI in the process.

Step 2

Conduct a Skills Gap Analysis



1. Leadership’s Role
 - **Champion Assessment:** Leaders support and participate in skills surveys, assessments, and interviews, emphasizing the importance of honest evaluation.
 - **Foster Engagement:** By modeling participation and supporting both AI-driven and human input methods, leaders help ensure accuracy and engagement.
- **Drive Common Language:** Leaders endorse the use of a skills Glossary and frameworks (like the 4E AI Adoption Framework), enabling a consistent, organization-wide approach.
 - **Prioritize & Allocate Resources:** Leadership involvement ensures prioritization of skills that align with strategic business needs and directs resources accordingly.

Step 2


Conduct a Skills Gap Analysis

2. Evaluate Current Skills and AI Adoption

- Perform surveys, assessments, or interviews to determine current skill levels, knowledge gaps, and learning preferences (see [page 39 for a usable framework](#)). AI systems can provide dynamic assessments and identify gaps. A hybrid approach combining AI-driven assessments with human input from employees and managers is often recommended for accuracy and engagement.

- Use the  4E AI Adoption and Talent Readiness Framework to determine where your team or individual members currently stand in the adoption cycle—Engaged, Exploring, Experiencing, or Embedding AI.
- Leverage the  AI Workforce Consortium [AI Skills Glossary](#) and industry leading resources (AI Alliance, Coursera) as a common language for skills across the organization. Implementing a skills Glossary facilitates accurate mapping of existing skills, identification of gaps, and consistent tracking of skill development efforts.

3. Map Skills to Job Roles

- Identify the AI skills needed for different roles (e.g. data literacy for all Users, programming for data scientists, strategic AI leadership for executives).
- Leverage the  Skill Mapping Template to group skills by job role or family.

4. Prioritize Skills

- Focus on essential skills that align with organizational priorities and are most critical for immediate application.

Step 3

Design the AI Skilling Program


1. Leadership’s Role

- Review & Approve Program Structure: Leaders should review curriculum designs, ensuring alignment with organizational priorities and role-specific needs.
- Advocate Personalization: Leaders champion the use of pre-assessments and personalized learning paths, signaling support for diverse learning journeys.

- Set Expectations for Ethics & Governance: Leadership ensures that AI ethics, governance, and compliance are core topics and modeled at the top.
- Endorse Content Selection: Leaders participate in curating and approving course offerings, ensuring alignment with skills needs and business goals.
- Support Continuous Improvement: Leadership fosters a culture where the program is iteratively improved, not static.

2. Structure the Program

- Divide the curriculum into levels (e.g. beginner, intermediate, advanced).
- Tailor content to role-specific needs (e.g. technical vs. non-technical tracks).
- Develop pre-assessments for skills so participants can understand skill level and learning paths can be personalized based on current progress (allowing for the collection of skills data).

- Create learning paths for job roles or families based on identified skills and levels.
- Leverage the  Learning Path Template to help you create role or job family pathways.
- Design post-assessments to gauge effectiveness of learning and feed back into automated systems (allowing for the collection of skills data).



Step 3

Design the AI Skilling Program

3. Core Topics to Include

- General AI Awareness: Terminology, applications, ethical considerations, and limitations of AI
- Data Literacy: Understanding data’s role in AI, data preparation, and visualization
- AI Tools and Platforms: Hands-on learning with relevant tools (e.g. Generative AI tools like ChatGPT or Gemini, Python, TensorFlow, LangChain)
- AI Ethics and Governance: Responsible AI practices, bias mitigation, and regulatory compliance

4. Curate Offerings from the Content Catalog

- Search the  [Learning Recommendations Catalog](#) for course offerings according to skills and topics identified.
- Add course offerings that meet skill and curriculum level requirements to your learning map.
- Determine gaps in the learning paths that may require custom development.
- Refer to the  Example Learning Path in the [AI Skilling Toolkit](#).
- Leverage AI to map courses to skills.

Step 4

Develop Any Courses or Additional Aspects of the Learning Experience Needed

For gaps that have been identified, develop any additional enablement needed.

1. Leadership’s Role
- Sponsor Content Development: Leaders allocate resources for developing additional enablement and ensure a blend of learning formats.
 - Promote Experiential Learning: By participating in or endorsing workshops, real-world projects, and cross-functional initiatives, leaders validate the program’s relevance.
 - Model Lifelong Learning: Leaders join communities of practice, mentor others, and champion self-directed projects, demonstrating their own commitment to AI upskilling.
 - Recognize Champions: Leadership spotlights internal AI champions and supports peer learning initiatives.
2. Choose Learning Formats
- Instructor-led learning (virtual or in-person).
 - Self-paced e-learning modules
 - Peer learning and mentoring programs
3. Incorporate Experiential Learning
- Add workshops, case studies, and real-world projects to apply knowledge in practical scenarios.
 - Pair employees from different teams (e.g. IT and marketing) to explore how AI can solve real-world problems in their respective domains.

Step 4

Develop Any Courses or Additional Aspects of the Learning Experience Needed

4. Leverage Microlearning

- Break content into short, focused modules for easier consumption.

5. Include Informal Learning

- Establish AI-focused communities of practice (COPs) within the organization where students or employees can share examples, challenges, and ideas.
- Encourage self-directed projects (e.g. “Build a chatbot for internal use” or “Analyze publicly available datasets using AI tools”) and offer opportunities to share prototypes with peers or leadership.
- Leverage internal AI champions who are skilled in AI to mentor others or lead events such as lunch-and-learns.

6. Blend Learning Approaches

- Combine synchronous (live) and asynchronous (on-demand) methods for flexibility.
- Mix formal learning modules with opportunities for informal learning (e.g. An e-learning course on Agentic AI with a competition to build an AI chatbot).

7. Use Technology to Scale

- Deploy through Learning Management Systems (LMS) for tracking progress.
- Incorporate AI-driven adaptive learning tools to personalize learning.

Step 5

Change Management and Go-to-Market

Ensuring a Strong Cultural Foundation for Sustainable Success

A well-designed AI skilling program must be anchored in organizational readiness, cultural alignment, and robust change management. This step expands beyond traditional change management to include strategies for addressing employee resistance, assessing leadership readiness, evaluating cultural compatibility, and proactively preventing change fatigue.

1. Leadership Readiness Assessment

- **Assess Leadership Alignment:** Begin by evaluating leaders’ understanding of AI, their ability to communicate its relevance, and their willingness to model new behaviors. Use surveys, interviews, or readiness checklists to identify gaps in knowledge, mindset, or commitment.
- **Close Readiness Gaps:** Provide targeted enablement, coaching, or workshops to ensure all leaders are equipped to champion the program, address concerns, and guide teams through uncertainty.
- **Set Leadership Expectations:** Clearly define leadership roles and responsibilities for supporting the AI skilling journey, including ongoing visibility and engagement.

2. Cultural Compatibility Evaluation

- **Evaluate Organizational Culture:** Assess current values, norms, and attitudes toward change, technology, and continuous learning. Use focus groups, cultural audits, or readiness surveys to identify enablers and barriers.
- **Align Program with Culture:** Adapt program messaging and activities to resonate with existing strengths, and address potential points of friction. If needed, plan parallel efforts to shift underlying cultural attributes that may impede AI adoption.
- **Monitor Cultural Signals:** Track employee sentiment throughout rollout to ensure early detection of cultural misalignment or disengagement.

Step 5

Change Management and Go-to-Market

3. Employee Resistance Management Strategies

- **Anticipate Resistance:** Recognize common sources of employee resistance (e.g., fear of job displacement, lack of confidence, perceived loss of control) through pulse surveys, listening sessions, or feedback channels.
- **Build Trust and Transparency:** Clearly communicate the purpose, benefits, and safeguards of the AI skilling program. Address myths and concerns openly.

- **Empower Change Champions:** Equip early adopters and peer influencers with tools, resources, and authority to support colleagues, share success stories, and foster a safe environment for experimentation.
- **Provide Support Mechanisms:** Offer forums, Q&A sessions, and help desks for ongoing guidance. Recognize and reward participation and constructive feedback.

4. Change Fatigue Prevention

- **Sequence and Pace Initiatives:** Map out overlapping change efforts across the organization and stagger AI skilling activities accordingly to avoid overwhelming employees.
- **Promote Microlearning and Flexibility:** Offer bite-sized, just-in-time learning options to fit into daily work and reduce cognitive overload.
- **Schedule Regular Check-Ins:** Monitor employee well-being, engagement, and feedback to identify signs of fatigue early. Adjust timelines and expectations as needed.
- **Celebrate Milestones:** Build in moments of recognition and celebration to sustain energy and motivation throughout the journey.

Step 5

Change Management and Go-to-Market

5. Leadership’s Expanded Role in Change Management & Go-to-Market

- **Craft & Tell the Change Story:** Leaders personally communicate the business rationale for AI skilling, emphasizing how it aligns with the company’s vision, strategy, and cultural values.
- **Secure Executive Sponsorship:** Leadership’s visible, ongoing sponsorship is essential for credibility, resource allocation, and long-term momentum.
- **Identify & Equip Champions:** Select and empower program advocates, ensuring they are prepared to address resistance, model desired mindsets, and guide teams.

- **Guide the Adoption Journey:** Use frameworks like the 4E AI Adoption Guide to shepherd individuals and teams through each stage of adoption, ensuring inclusive participation.
- **Drive Communication:** Lead and endorse program communications, using tailored messaging to reinforce value, address concerns, and highlight quick wins and testimonials.
- **Oversee Go-to-Market Execution:** Approve and monitor communications, pilot launches, and ongoing events, ensuring that employee feedback and cultural signals inform all adjustments.

6. Change Management and Go-to-Market Plan

- **Develop a Change Narrative:** Build a compelling change story that ties AI skilling to business purpose, cultural values, and individual growth.
- **Engage Leadership and Champions:** Highlight AI skilling’s impact on business outcomes and foster a cross-functional champion network.
- **Communicate the Value:** Use timely marketing and targeted promotions to drive awareness, address resistance points, and build program excitement.
- **Create a Go-to-Market Timeline:** Sequence communications, pilots, launches, and future events with employee well-being and change pacing in mind.

Step 6

Implement and Launch the Program

1. Leadership’s Role
 - **Pilot Sponsorship:** Leaders participate in and promote pilot cohorts, gathering feedback and driving necessary refinements.
 - **Champion at Scale:** Leadership presence during the organization wide rollout signals program importance, ensuring widespread participation.
 - **Support Infrastructure:** Leaders ensure support channels (forums, help desks) are in place and well-resourced.
 - **Monitor & Celebrate Engagement:** Leadership tracks participation metrics and publicly recognizes team and individual achievements, reinforcing a culture of learning.
2. Pilot the Program
 - Test the curriculum with a small group to gather feedback and refine the content.
3. Launch at Scale
 - Roll out the program organization-wide with clear timelines and milestones.
 - Provide support channels (e.g. discussion forums, help desks) to assist participants.
4. Monitor Participation
 - Track enrollment, attendance, and engagement metrics.
 - Assess AI adoption with teams or organizationally.
5. Foster a Culture of Learning
 - Promote continuous learning and reward participation in the program.


Step 7

Sustain and Scale the Program

1. Leadership’s Role

- **Lead Impact Measurement:** Leaders review post-learning assessments and KPIs, linking outcomes to business results.
- **Sponsor Reassessment:** Leadership drives periodic reassessment of AI skills and adoption, ensuring ongoing alignment with strategic objectives.
- **Solicit & Act on Feedback:** Leaders engage with participants to gather feedback and demonstrate responsiveness by championing program updates.
- **Promote Continuous Improvement:** Leadership regularly reviews curriculum and delivery, ensuring the program remains current and impactful.

2. Measure Impact

- Collect post-learning assessments to evaluate knowledge retention and skill application.
- Use key performance indicators (KPIs) such as productivity improvements, project outcomes, or innovation metrics.
- Reassess adoption of AI skills and technologies using the  4E AI Adoption and Talent Readiness Framework.

3. Gather Feedback

- Use surveys, focus groups, or interviews to understand participant experiences.

4. Refine the Program

- Update the curriculum based on feedback and emerging AI trends.
- Continuously improve content, tools, and delivery methods.

Step 8

Evaluate and Iterate

1. Leadership’s Role

 - **Champion Advanced Learning:**
Leaders sponsor the creation of advanced pathways (certifications, specialized tracks) and encourage ongoing learning.
 - **Foster Knowledge Sharing:**
Leadership models and facilitates cross-team knowledge exchange, helping to institutionalize AI expertise.
- **Ensure Program Relevance:** Leaders stay informed about AI trends and ensure the program evolves to address new business needs.
 - **Institutionalize AI Learning:**
Leadership embeds AI skilling into employee development plans and onboarding, signaling its permanent place in the organization.
2. Create Advanced Learning Pathways

 - Offer certifications, advanced courses, or specialized tracks (e.g. AI for cybersecurity, AI for marketing).
3. Gather Feedback

 - Facilitate knowledge sharing across teams to spread AI expertise.
4. Refine the Program

 - Stay informed about advancements in AI to keep the program relevant.
5. Institutionalize AI Learning

 - Make AI skilling a permanent part of employee development plans and onboarding processes.

GenAI in Action:

1. *Given this is an iterative process, how do I determine the right point to “enter” the cycle based on my organization’s current AI maturity?*
2. *Here’s my proposed design for the [skilling program]. What are some creative ideas for activities for learners to practice using GenAI?*
3. *Using the Learning Catalog and [role] in [industry], create a personalized learning path to improve [skill].*
4. *Design a leaderboard system to track employee progress in the [AI Skilling Program].*
5. *Create a survey to assess the impact of [AI Skilling Program] on employee confidence in using AI tools.*

Why Use Cases Matter: Transforming AI Workforce Strategy from Blueprint to Reality

The Power of Evidence-Based Action



The Power of Evidence-Based Action

While frameworks provide the foundation and strategies to offer direction, use cases provide proof. They bridge the critical gap between knowing what should be done and demonstrating what works. They provide practical guidance, evidence-based confidence, and implementation roadmaps that organizations need to move from strategy to action.

More importantly, they demonstrate that building an AI-ready workforce is not a zero-sum competition, but a collective endeavor that benefits from shared learning, collaboration, and mutual support. By studying how others have successfully developed AI capabilities in their workforce, organizations can accelerate their own journey while contributing to the broader goal of preparing society for an AI-enhanced future.

The use cases in this Playbook represent more than individual success stories—they form a comprehensive knowledge base that transforms the challenge of AI workforce development from overwhelming uncertainty into a manageable set of proven pathways. Each case provides not just inspiration, but actionable intelligence that can be adapted, implemented, and built upon by organizations ready to invest in their people and their future.

From Strategy to Implementation

The Implementation Gap Challenge

Research consistently shows a significant gap between strategic intent and practical execution in workforce development initiatives. While 87% of executives recognize AI skills as critical to their organization’s future, fewer than 20% have implemented comprehensive AI workforce development programs. The primary barriers aren’t conceptual; leaders understand the importance of AI-readiness, but they struggle with practical questions:

- *How do we build AI literacy at scale across the full spectrum of employees?*
- *What does successful AI skills learning look like in practice?*
- *How can we measure the real business impact of our AI workforce investments?*
- *What approaches work for organizations like ours, with our specific constraints and context?*

Use Cases as Implementation Roadmaps

Use cases answer these questions by providing detailed accounts of how real organizations have successfully navigated the journey from AI workforce strategy to measurable outcomes.

Use cases offer:

- Proven methodologies that have delivered results in real-world conditions
- Specific implementation details including timelines, resources, partnerships, and tools
- Quantified outcomes that demonstrate concrete return on investment
- Lessons learned that help others avoid common pitfalls and accelerate success
- Adaptation guidance showing how approaches can be customized for different contexts

The following sections provide detailed examination of these proven pathways, organized by theme and designed to support your organization’s unique AI workforce development journey.

Note:

Detailed briefs for all Use Cases can be found on the [AI Workforce Playbook landing page](#).

Real-World AI Skilling Priorities

Thematic use case categories that reflect how organizations are building AI-ready workforces

Theme 1: Building AI Awareness and Literacy at Scale

Foundational programs that create widespread AI understanding across global communities and learning environments

Building AI awareness and literacy at scale represents the critical foundation of workforce AI readiness. These programs focus on creating a broad understanding of AI concepts, tools, and applications across global communities, from students to working professionals to organizational leaders. Success in this theme is measured by reach, accessibility, and the ability to create baseline AI fluency that enables further skill development.

The use cases in this theme demonstrate how organizations can efficiently deliver AI education to thousands or millions of learners while maintaining quality, relevance, and practical applicability. They showcase proven approaches for overcoming common barriers.

Use cases:

Cisco AI Infrastructure Learning Journey: Global Multi-Level AI Education at Scale

IBM SkillsBuild: Free Global Technology Education for Workforce Transformation

Google AI Essentials: Democratizing AI Literacy Through Accessible Enterprise Training

Scale and Impact Framework

This theme demonstrates that successful AI literacy programs share several critical characteristics:

Accessibility First: All three programs eliminate traditional barriers to AI education—cost, prerequisites, geographic location, and technical complexity—making AI learning available across global populations.

Infrastructure Leverage: Each organization builds on existing educational infrastructure (Google’s enterprise training, Cisco’s Networking Academy, IBM SkillsBuild global partnerships) rather than starting from scratch, enabling rapid scale.

Practical Relevance: Programs focus on immediate applicability rather than theoretical understanding, ensuring learners can use AI tools productively in their current roles while building a foundation for advanced development.

Sustainable Models: Train-the-trainer approaches, partnership networks, and integration with existing career pathways create self-sustaining systems that can continue growing beyond initial program investments.

Measurable Outcomes: All programs track concrete metrics—learning registrations, completion rates, credential achievements, and productivity improvements—demonstrating real impact at scale.

These use cases prove that building AI awareness and literacy at scale is not only possible but already happening across millions of learners worldwide. The key is combining organizational commitment, proven educational methodologies, and strategic partnerships to reach populations that traditional AI education has left behind.

Theme 2:
From Experimentation
to Application

Programs that bridge the gap between AI awareness and practical implementation, enabling learners to apply AI tools in real-world scenarios

The transition from AI awareness to practical application represents a critical inflection point in workforce development. While foundational literacy creates understanding, application-focused programs enable learners to use AI tools effectively in their daily work, solve real business problems, and deliver measurable productivity gains. This theme showcases programs that successfully navigate the complexity of moving from theoretical knowledge to hands-on capability.

Success in this theme is measured by learners’ ability to independently use AI tools, solve authentic problems, and demonstrate productivity improvements in their work environments. These programs emphasize experiential learning, real-world problem solving, and immediate practical value that learners can apply in their current roles.

Use cases:

The IBMer watsonx Challenge:
Experiential AI Skilling to drive productivity with IBM’s AI products

Intel AI for Workforce: Community College Partnership for Practical AI Implementation

Application Excellence Framework

This theme demonstrates that successful transitions from AI awareness to practical application require several critical elements:

Challenge-Based Learning: Both programs use real-world problems as the foundation for skill development. The IBM watsonx Challenge presents actual business challenges, while Intel’s curriculum focuses on applied AI domains that students will encounter in their careers.

Immediate Practical Value: Success is measured by learners’ ability to solve authentic problems and deliver measurable results. IBM participants achieved time savings on real work tasks, while Intel students develop skills that educators confirm are in demand by employers.

Hands-On Experience: Rather than theoretical instruction, both programs emphasize direct interaction with AI tools and technologies. Learners work with enterprise platforms (watsonx) or comprehensive lab environments (Intel’s 700+ hours of practical content).

Scalable Infrastructure: Both programs leverage existing organizational strengths—IBM’s global partner ecosystem and Intel’s community college network—to reach large populations while maintaining quality and practical relevance.

Peer Collaboration: The competitive element of IBM’s watsonx challenge format and Intel’s cohort-based approach demonstrate that learning AI application skills benefits from collaboration, shared problem solving, and peer support.

Just-in-Time Support: Both programs provide resources and guidance when learners need them most—during active problem solving—rather than front-loading all instruction before application begins.

These use cases prove that bridging the gap between AI awareness and practical application requires more than additional learning hours. It demands fundamental changes in how we approach AI education, emphasizing experiential learning, real-world problem solving, and immediate workplace application over theoretical knowledge transfer.

Theme 3:

Empowering Enablers – Focus on Educators

Programs that develop AI capabilities in educators, trainers, and other enablers who multiply impact by teaching and supporting others

Educators represent the ultimate multiplier in AI workforce development – each trained teacher, professor, or corporate trainer can impact hundreds or thousands of learners throughout their careers. This theme focuses on programs that specifically develop AI capabilities in enablers who teach, train, and support others in their AI learning journey.

Success in this theme is measured by the reach and effectiveness of educators in integrating AI into their teaching practice, the quality of AI learning experiences they create for their students, and the long-term impact on learner AI readiness. These programs recognize that sustainable AI workforce development requires building capability within the educational ecosystem itself.

The use cases demonstrate how organizations can effectively train educators across different contexts – from K-12 teachers to university faculty to corporate trainers – while addressing the unique challenges educators face in adopting and teaching emerging technologies.

Use cases:

Google + MIT RAISE: Generative AI for Educators Program

Microsoft + AFT: Labor-Led AI Education and Co-Creation Initiative

Multiplier Effect Patterns

Educator as Learner: All programs first develop educators’ own AI competencies and confidence before expecting them to teach others.

Educator as Implementer: Programs provide practical tools and frameworks that educators can immediately apply to enhance their teaching effectiveness.

Educator as Enabler: Learning prepares educators to guide students in AI learning and support colleagues in AI adoption.

Educator as Advocate: Professional development builds educator capacity to influence institutional AI policies and implementation approaches.

Educator as Innovator: Advanced programs enable educators to create new AI-enhanced learning experiences and contribute to AI in education research.

Sustainable Impact Framework

This theme demonstrates that sustainable AI workforce development requires investing in the educational ecosystem itself. By developing AI capabilities in educators across K-12, higher education, and professional development contexts, these programs create lasting infrastructure for AI learning that can adapt and evolve as technology advances.

The most successful programs recognize that educators are not just recipients of AI learning but active partners in shaping how AI is integrated into learning environments. This partnership approach ensures that AI tools enhance rather than replace the human elements of teaching while building educator confidence and capability to guide learners in an AI-enhanced world.

Theme 4:
Advancing Builders –
Deep Technical and
Responsible AI Capabilities

Programs that develop advanced technical AI skills for developers, engineers, data scientists, and other technical professionals who build, implement, and maintain AI systems

Building advanced AI systems requires technical professionals with deep expertise in AI development, implementation, and responsible deployment practices. This theme focuses on programs that transform individuals into capable AI builders who can design, develop, and maintain enterprise-grade AI solutions while adhering to ethical and responsible AI principles.

Success in this theme is measured by participants’ ability to independently develop AI solutions, contribute to real production systems, and demonstrate both technical capability and responsible AI practices. These programs emphasize hands-on experience with enterprise AI tools, real-world problem solving, and the development of professional-grade technical skills.

The use cases demonstrate how organizations can effectively develop technical AI talent through immersive experiences, apprenticeships, and advanced learning programs that bridge the gap between theoretical knowledge and professional practice.

Use case:
SAP + Accenture: AI-Powered Technical
Training for Enterprise Builders

Enterprise Impact Framework

This theme demonstrates that building advanced AI technical capabilities requires immersive experiences that combine rigorous technical learning with real-world applications in professional environments.

The most successful programs recognize that technical skill development must be combined with professional development, mentorship, and integration into actual production work to create effective AI builders.

What We’re Learning: Cross-Case Analysis and Emerging Patterns

*Meta-lessons from AI workforce
development programs worldwide*

Universal Success Patterns

Build on What Exists

The most successful programs leverage existing infrastructure rather than starting from scratch. Cisco uses 25+ years of Networking Academy experience. Intel partners with 110+ community colleges. Organizations achieve faster scale and sustainability by enhancing current systems.

Remove Barriers, Increase Quality

Programs that eliminate cost, prerequisites, and geographic barriers achieve both broader reach and higher engagement. IBM SkillsBuild serves millions globally with high completion rates. Accessibility and quality reinforce each other.

Solve Real Problems Immediately

Programs succeed when learners apply AI to actual work challenges. IBM watsonx participants achieved time savings on real tasks. Google educators save 2+ hours per week. Immediate practical value drives engagement and ROI.

Emerging Best Practices

Partnership Architecture Works

Effective programs combine complementary strengths rather than building all capabilities internally. Google + MIT RAISE blends industry expertise with educational research. Microsoft + AFT combines technology development with educator voice. No single organization has everything they needed.

Train-the-Trainer Multiplies Impact

Developing educator capabilities creates exponentially greater reach than learning and end learners directly. Cisco’s 5,000 instructors create sustainable global capacity. Google’s educator learning impacts thousands of students per teacher. Enablers create lasting institutional change.

Create Connected Pathways

Successful ecosystems provide progression from awareness to advanced capability across multiple platforms. Foundation (Google AI Essentials) → Application (IBM SkillsBuild) → Employment (Intel community colleges). Learners need multiple entry points and clear advancement routes.

Common Pitfalls to Avoid

Technical Complexity Trap

Starting with technical complexity before practical relevance kills engagement. Successful programs require no prior knowledge and focus on immediate applications. Build technical depth gradually after learners’ experience success.

Scale vs. Quality False Choice

Organizations wrongly assume they must choose between excellence and reach. IBM serves millions while maintaining hands-on experiences. Cisco trains 1.5 million with multi-language support. Systematic design enables both scale and quality.

One-Size-Fits-All Failure

Overlooking varied learner backgrounds limits impact. Example, Intel partners with Minority Serving Institutions. Designing for a range of learner needs from the start, rather than as an afterthought, leads to stronger outcomes.

Future Trends

Co-Creation Models

Learners increasingly influence AI tool development rather than just receiving learning. Microsoft + AFT educators provide direct feedback on AI tools. Future programs will treat learners as partners, not passive recipients.

Industry-Academic Integration

Blending industry AI expertise with academic pedagogical knowledge creates more effective learning. Google + MIT RAISE and Intel community college partnerships show the power of combining practical knowledge with proven educational methods.

Global-Local Balance

Successful programs combine global scale with local customization. Cisco delivers multi-language content through regional partnerships. IBM’s global education program, IBM SkillsBuild, works with local educational partners. Be simultaneously global and local.

Quick Strategic Implications

Enterprise Leaders: Build on existing infrastructure. Partner strategically. Measure practical outcomes. Design for a wide range of perspectives.

Educational Institutions: Integrate AI across disciplines. Develop faculty first. Partner with industry. Focus on applied learning.

Policymakers: Support ecosystems, not isolated programs. Invest in educator learning. Remove access barriers. Measure long-term economic impact.

These use cases prove that AI workforce development works at scale when organizations build connected ecosystems rather than isolated programs.

Building on
Proven Success:
Your AI Workforce
Development Journey

The Path Forward

The use cases presented in this section represent more than individual success stories—they form a comprehensive roadmap for AI workforce transformation. From Cisco’s global infrastructure learning serving hundreds of thousands of learners to IBM SkillsBuild’s global partnerships skilling millions of learners, these examples demonstrate that building an AI-ready workforce is both achievable and scalable.

Each theme reveals
essential patterns
for success:

Foundation Building: Programs like IBM SkillsBuild and Google AI Essentials show how to create widespread AI literacy efficiently and accessibly, reaching millions of learners across diverse backgrounds and geographies.

Practical Application: The IBM watsonx Challenge and Intel’s community college partnerships prove that moving from awareness to hands-on capability requires experiential learning with real business problems and immediate practical value.

Multiplier Effect: Educator-focused programs from Google, Microsoft, and ISTE demonstrate that sustainable AI workforce development requires investing in those who teach and train others, creating lasting infrastructure for AI learning.

Technical Excellence: Advanced programs like SAP partnerships show how to develop deep technical capabilities while maintaining focus on responsible AI practices and inclusive talent development.

Next Steps

As you consider implementing AI workforce development in your organization, these use cases provide both inspiration and practical guidance:

1. **Start with Assessment:** Use the persona framework to identify which populations in your organization need AI skills development most urgently.
2. **Learn from Success:** Adapt proven methodologies rather than starting from scratch. The organizations featured here have already solved many implementation challenges.
3. **Scale Strategically:** Begin with pilot programs that can demonstrate measurable impact, then expand based on evidence of success.
4. **Build Partnerships:** Consider how collaboration with educational institutions, technology providers, or industry associations can accelerate your progress.
5. **Measure Impact:** Establish clear metrics for success, from participation rates to productivity gains to career advancement outcomes.

The Collective Opportunity

Perhaps most importantly, these use cases demonstrate that AI workforce development is not a zero-sum competition but a collective endeavor. When Cisco trains network professionals to support AI infrastructure, when Intel develops community college curriculum, when Google prepares educators to teach AI literacy, when IBM SkillsBuild leverages a global partner network to drive digital literacy for millions—each effort strengthens the entire ecosystem.

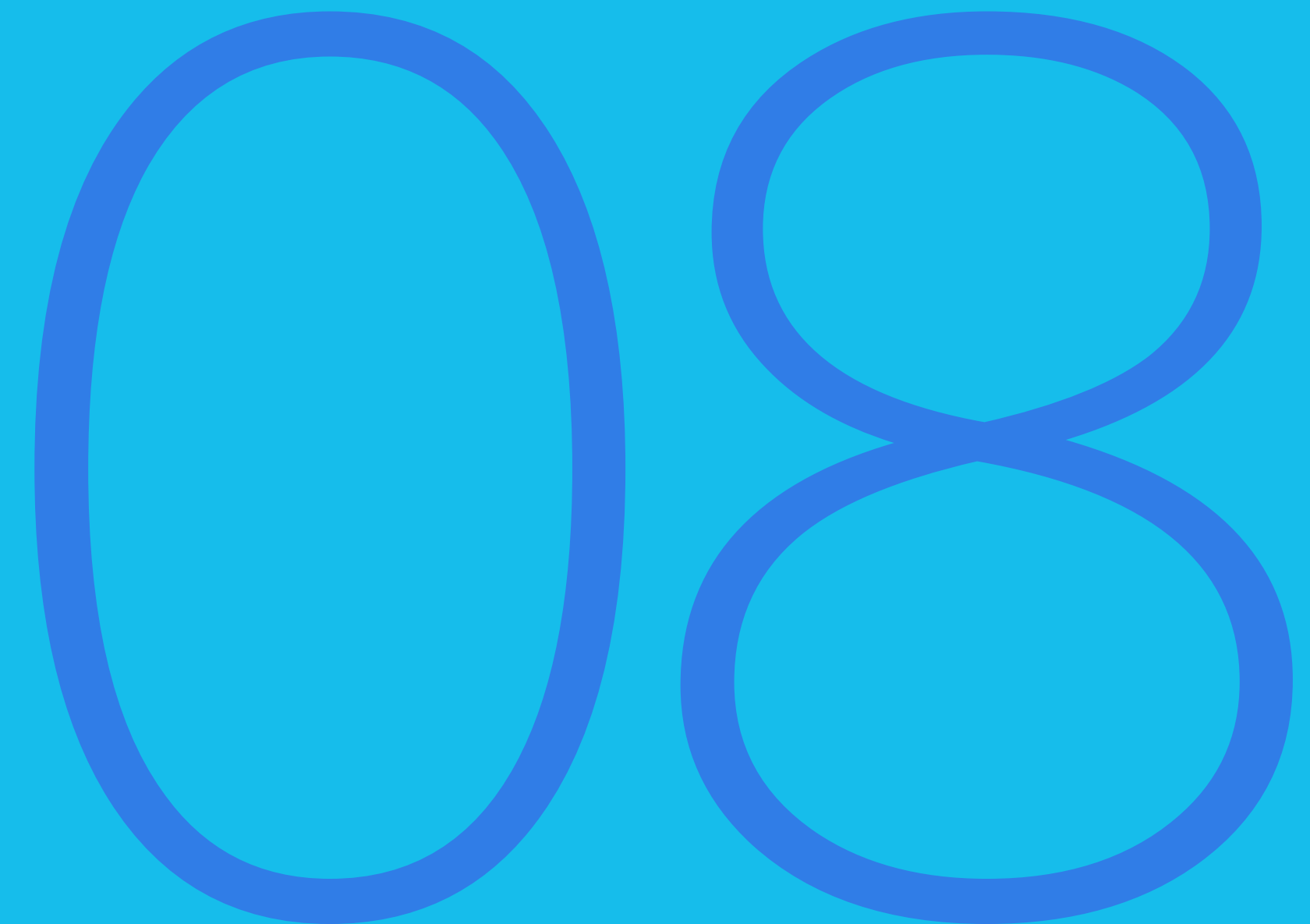
The organizations featured in this section have shared their approaches not to claim competitive advantage, but to accelerate society’s preparation for an AI-enhanced future. Their willingness to document methodologies, share outcomes, and collaborate on solutions creates a foundation that others can build upon.

Your organization’s AI workforce development journey will be unique to your context, constraints, and goals. But you don’t have to pioneer every solution. The proven pathways documented here can serve as your starting point, your inspiration, and your evidence that transforming your workforce for the AI era is not just possible; it’s already happening, at scale, around the world.

The question is not whether your organization will need AI-capable workers. The question is how quickly can you develop them? These use cases show the way forward.

Appendix

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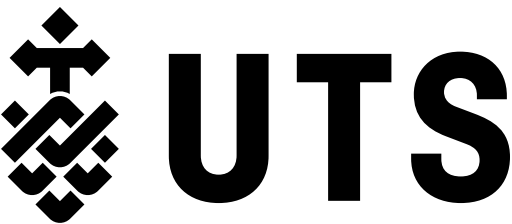
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